



# Rosie

6-DoF Arm w/ Gripper on Omni-Directional Base  
Assembly Instructions

# General Warnings and Cautions

## **Danger (May cause serious injury or death)**

- Keep water, flammables, solvents and other liquids clear from actuator.
- Never place fingers, arms, toes and other body parts near actuator during operation.
- Cut power if actuator emits strange odors or smoke.
- Keep actuator out of reach of children.

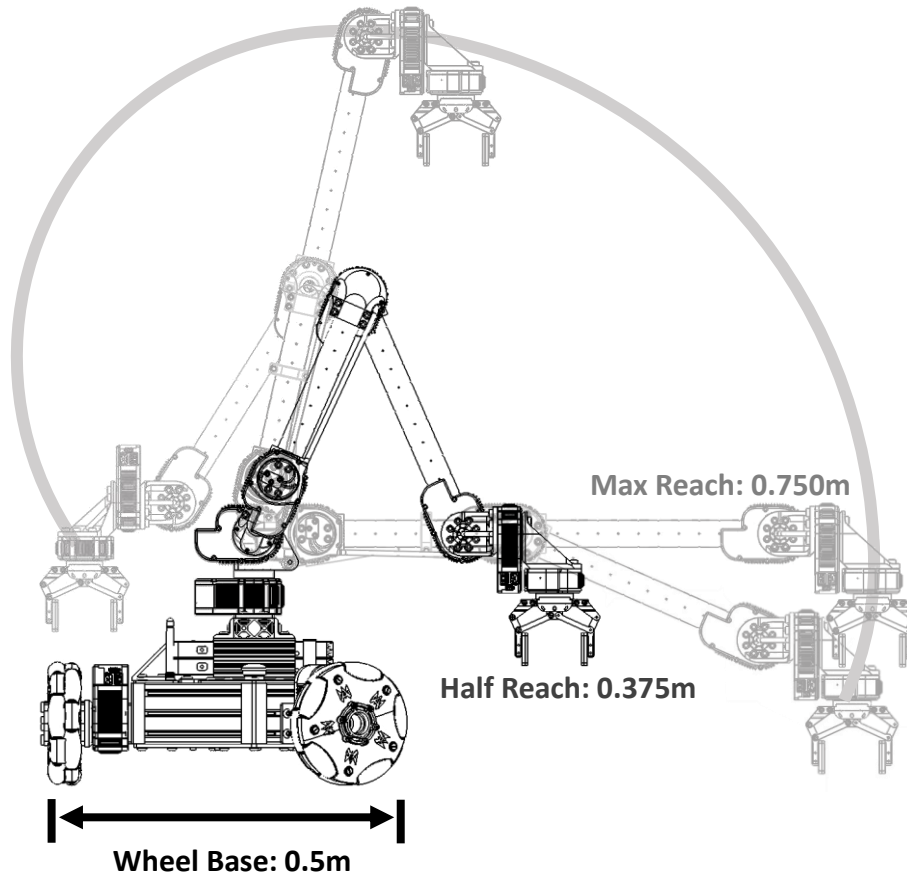
## **Warning (May cause injury or damage to actuator)**

- Before operating, read all applicable instructions and notices found here:  
<http://docs.hebi.us/#quickstart-guide-x-series-actuator>
- Comply with the operating temperature (-10°C to 50°C)
- Turn off power source before connecting or disconnecting actuator power.
- Do not expose the actuator to permanent and strong magnetic fields.
- The actuator must not be exposed to dusty or wet environments.
- If actuator is under load, abruptly removing the power connection can cause permanent damage.
- Do not force screws into the bottom of the actuator.
  - **X5**: 5mm tap depth
  - **X8**: 7mm tap depth
- Use provided hardware with accessories and hand tighten as needed.
- Do not attempt to disassemble actuator, this will void the warranty and can cause permanent damage.

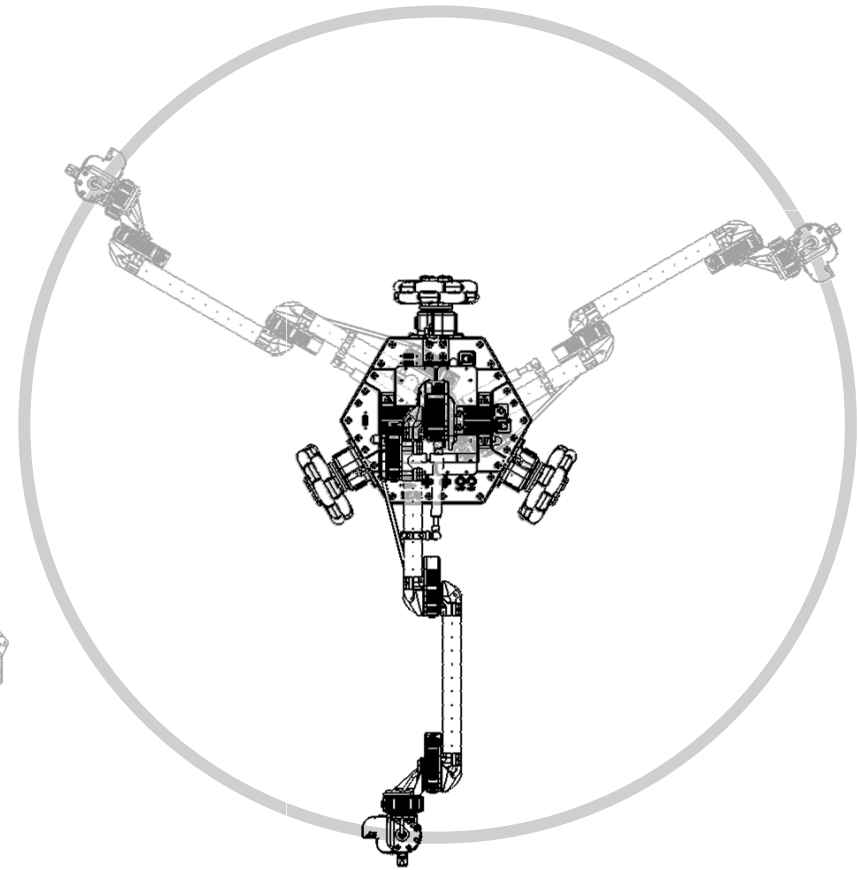
For more information please visit: ***docs.hebi.us***

# Robot Workspace

Side View



Top View



# Technical Specifications

Specifications	Value
Weight	16.5 kg
Max Continuous Payload	1.00 kg
Max Peak Payload	3.75 kg
Max Speed (with X8-3s)	1.0 m/s

## 6-DoF Arm Specifications

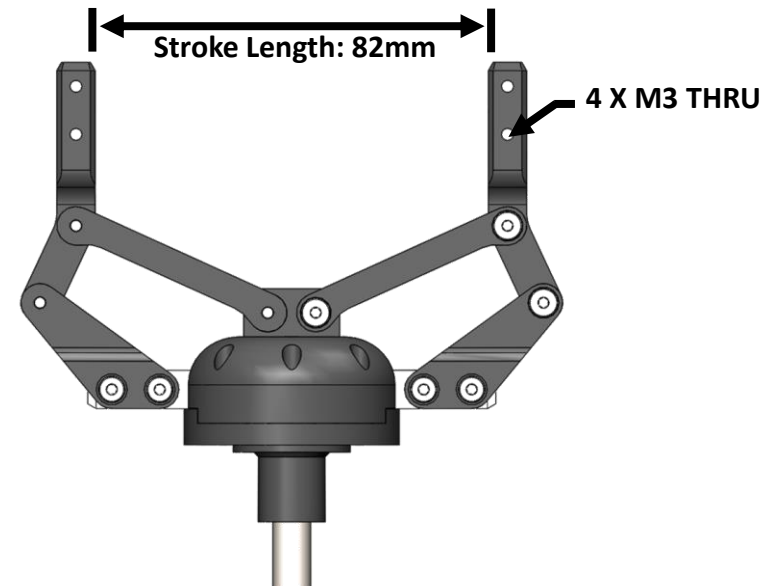
Movement	Working Range	Speed
Axis 1 – Base [Default: X8-9]	Continuous (limited by wiring)	180°/s
Axis 2 – Shoulder [Default: X8-9]	0° to +70° (limited by gas spring)	180°/s
Axis 3 – Elbow [Default: X5-9]	-155° to +155° (avoid end effector collisions)	84°/s
Axis 4 – Wrist 1 [Default: X5-1]	Continuous (avoid end effector collisions)	540°/s
Axis 5 – Wrist 2 [Default: X5-1]	Continuous (limited by wiring)	540°/s
Axis 6 – Wrist 3 [Default: X5-1]	Continuous (limited by wiring)	540°/s

## Gripper Specifications\*

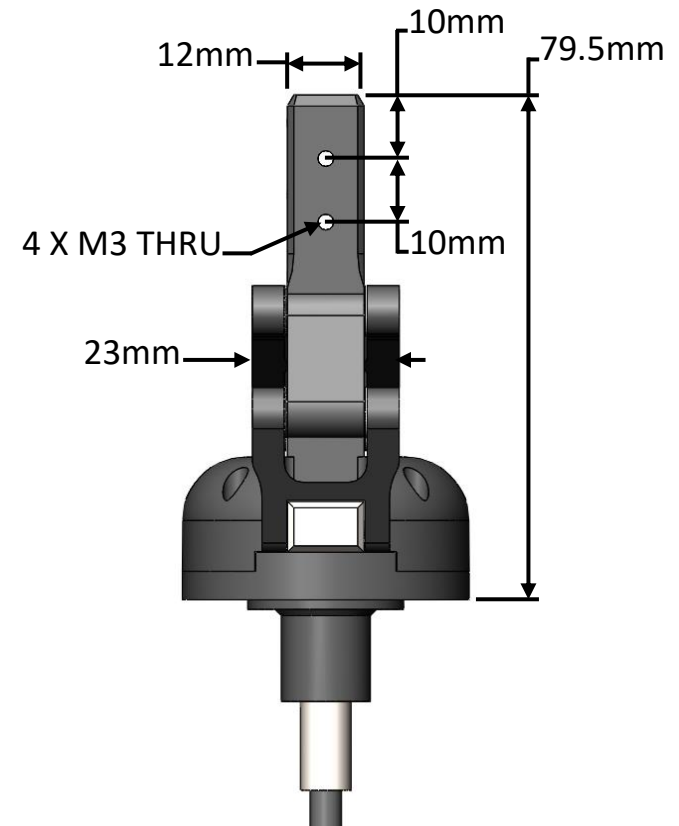
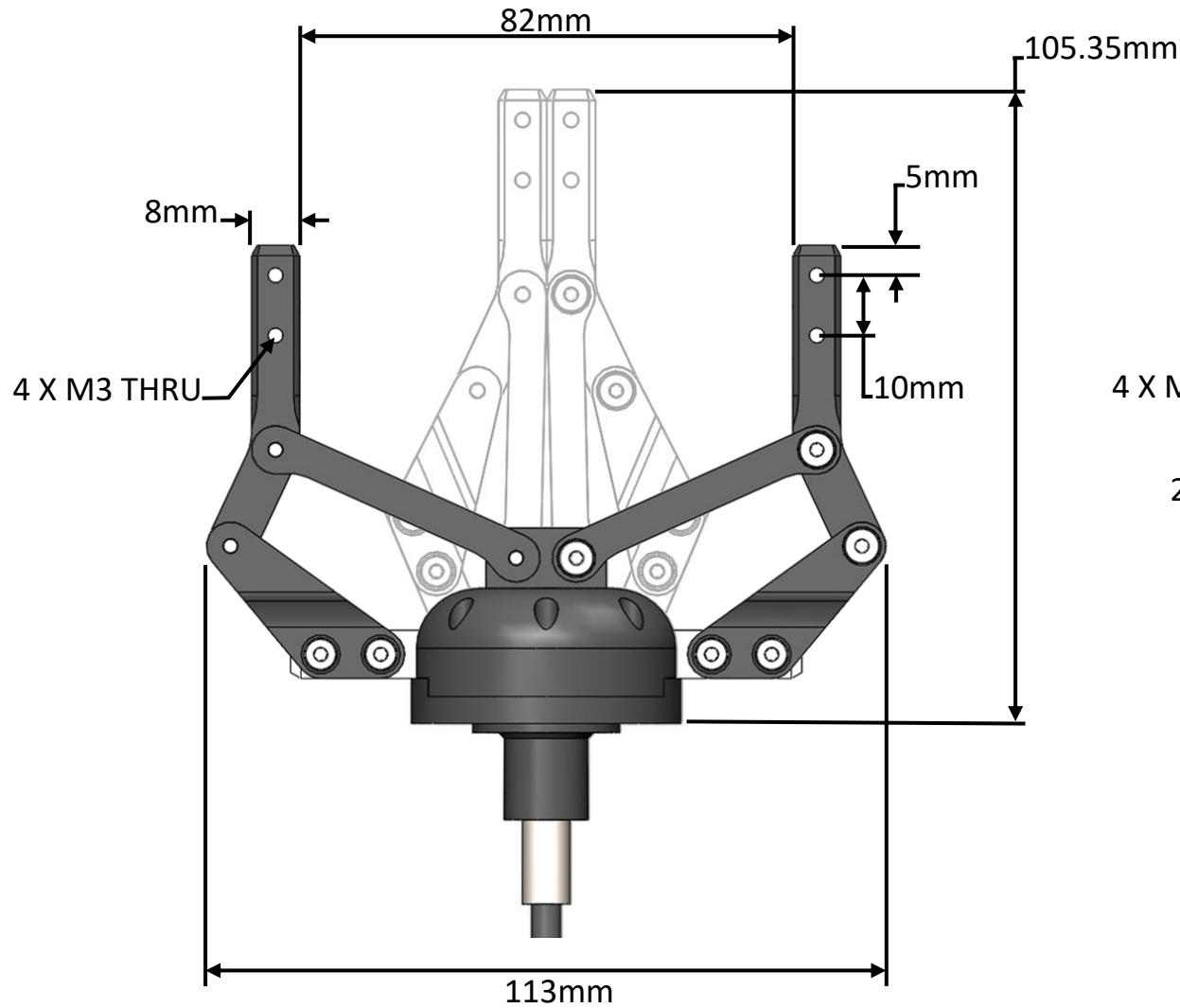
Spool Module	Max Finger Torque	Max Finger Force at 50mm
X5-1	0.1 Nm	2 N
X5-4	0.5 Nm	10 N
X5-9**	1.1 Nm	23 N
X8-3	0.4 Nm	8 N
X8-9	1.1 Nm	23 N
X8-16	2.0 Nm	40 N

\*Values assume a symmetric two-finger grasp

\*\* Default Module



# Technical Specifications



# Bill of Materials - Mechanical\*

Default Configuration

					
<b>3 x</b> X5-1	<b>1 x</b> X5-9	<b>3 x</b> X8-3	<b>2 x</b> X8-9	<b>1 x</b> X8-16	
					
<b>2 x</b> A-2038-02	<b>2 x</b> A-2090-01	<b>2 x</b> A-2039-02	<b>2 x</b> A-2091-01	<b>4 x</b> A-2043-01	
					
<b>2 x</b> PM-2200-02 [300mm]	<b>1 x</b> A-2055-01 Gripper Assembly	<b>1 x</b> PP-2239-01 Cable	<b>1 x</b> A-2040-01R	<b>2 x</b> A-2042-01R	
					
<b>1 x</b> PM-2292-01 Spool	<b>1 x</b> PM-2293-01 Spool Housing	<b>1 x</b> A-2290-01 Cable Clamp	<b>1 x</b> PM-2222-01 Cable Housing Adapter (part of A-2055-01)	<b>1 x</b> PP-2240-01 Cable Housing	<b>1 x</b> PP-2241-01 Cable Housing End Cap
					
<b>3 x</b> PP-2185-01 6" Omni Wheel	<b>3 x</b> A-2076-01 Wheel Adapter	<b>1 x</b> A-2127-01 Hexagonal Wireless Chassis			

\*fasteners included, not shown\*

# Bill of Materials - Electrical



3 x  
A-2128-01  
Power Distribution Board



up to 4 x  
PP-2084-01  
LiGo Battery



4 x  
A-2046-12  
Power Cable, 12" Length



3 x  
A-2046-18  
Power Cable, 18" Length



3 x  
A-2046-24  
Power Cable, 24" Length



5 x  
PP-2059-01  
Ethernet Cable, 12" Length



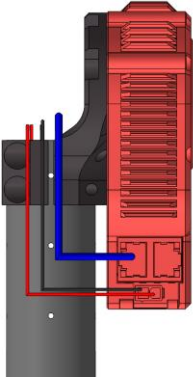
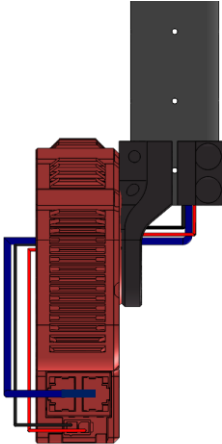
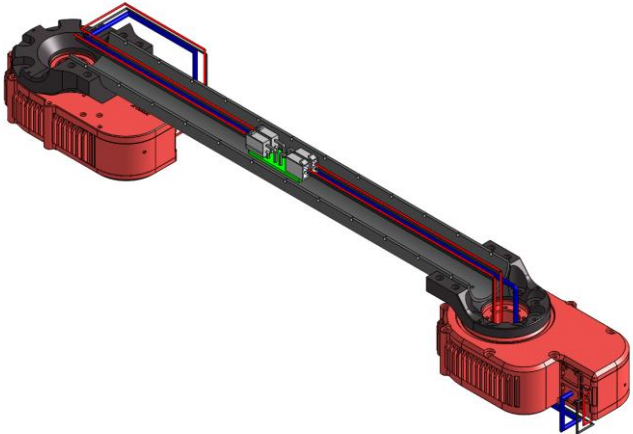
2 x  
PP-2061-01  
Ethernet Cable, 36" Length

## Wiring Notes

- It is best to wire each limb before moving onto the Final Assembly.
- Keeping wires organized will help prevent tangling and add a nice aesthetic.
  - Spiral sleeving is a good accessory for organizing loose wires
- HEBI X-Series actuators have a thru bore specifically designed to fit ethernet and power connectors.
  - Please pass connectors thru bore hole one at a time.

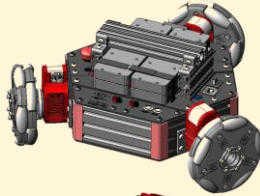
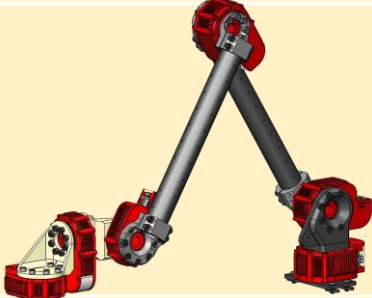
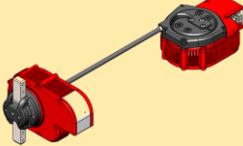
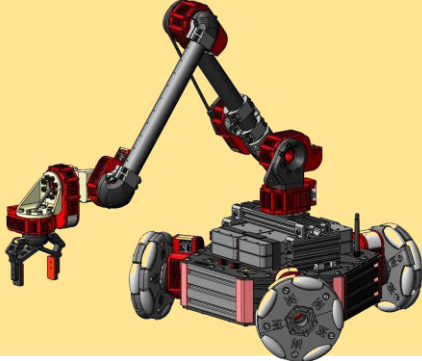


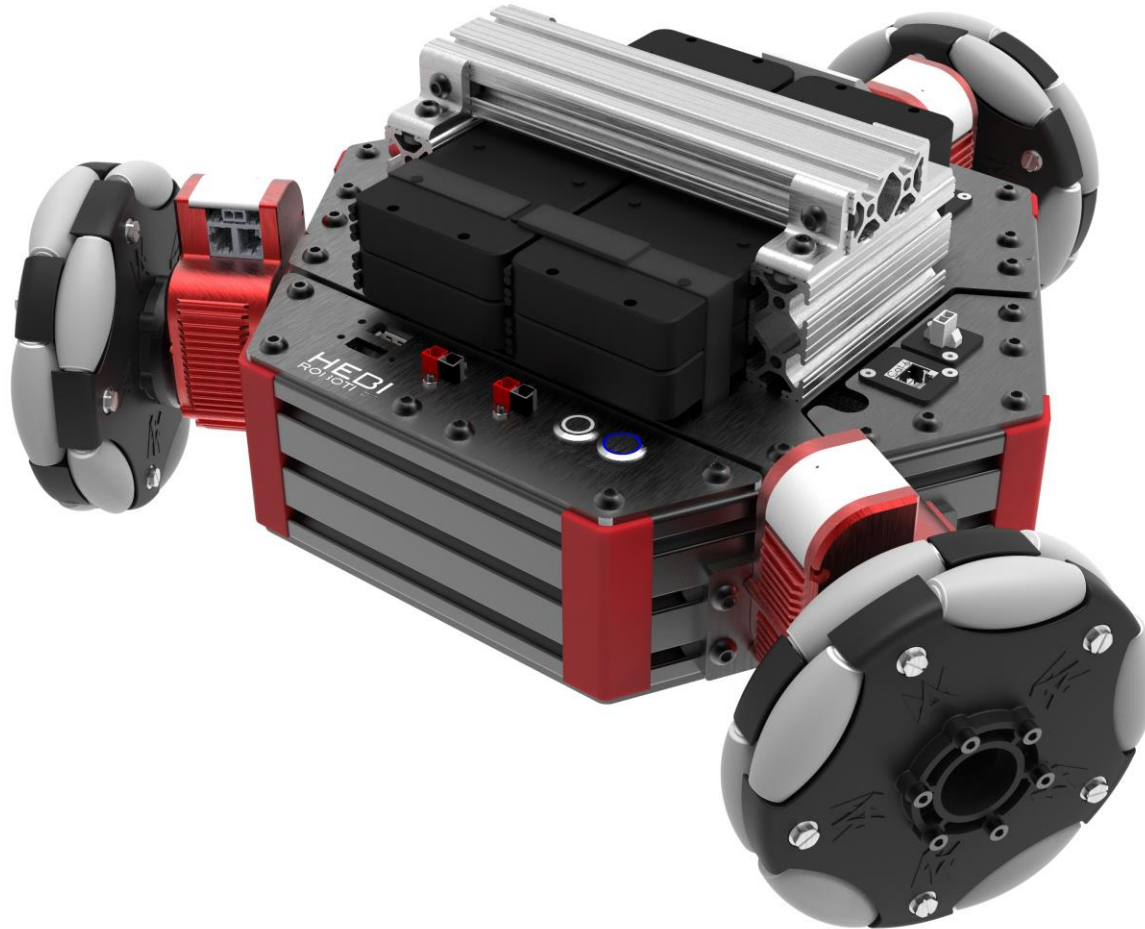
For more information visit: [docs.hebi.us](https://docs.hebi.us)

<p>Wires that come from the previous joint should be inserted directly to actuator ports.</p> 	 <p>Wires that connect to the next joint should be threaded through the actuator's bore hole.</p>	<p>Power distribution boards are included to help daisy-chain power connections. These fit well within the tubes between actuators.</p> 
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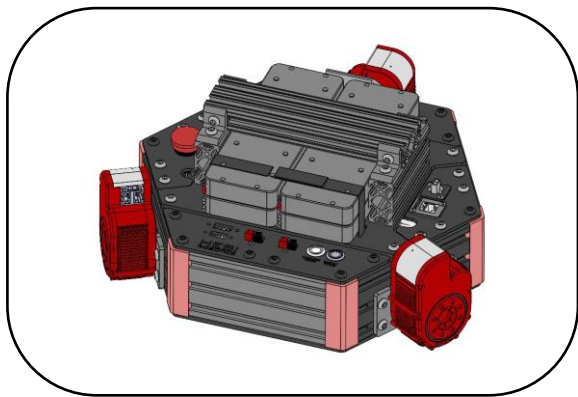


# Table of Contents

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6-DoF Arm Kit	1x		[15-23]
Gripper	1x		[24-27]
Final	1x		[28-39]



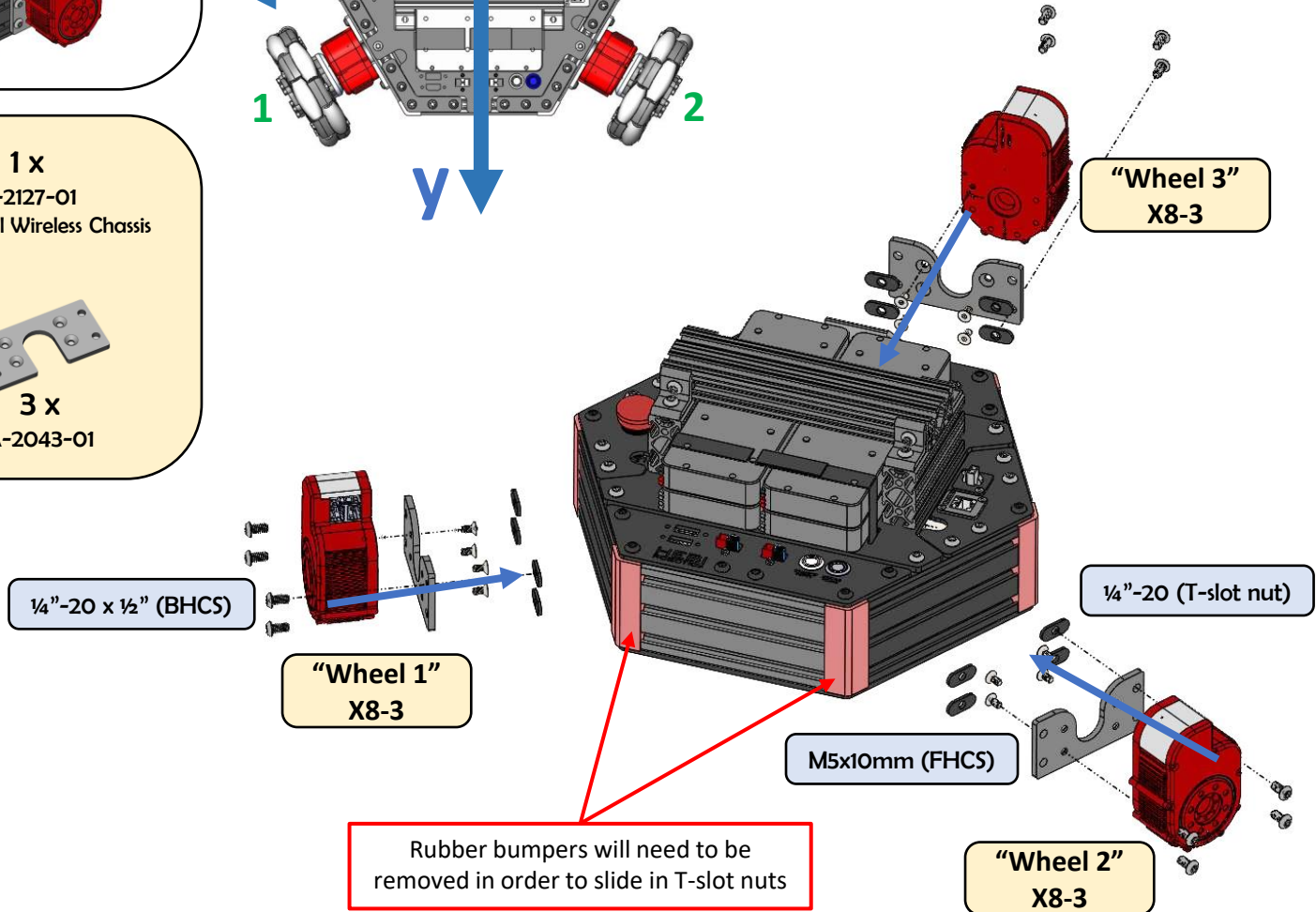
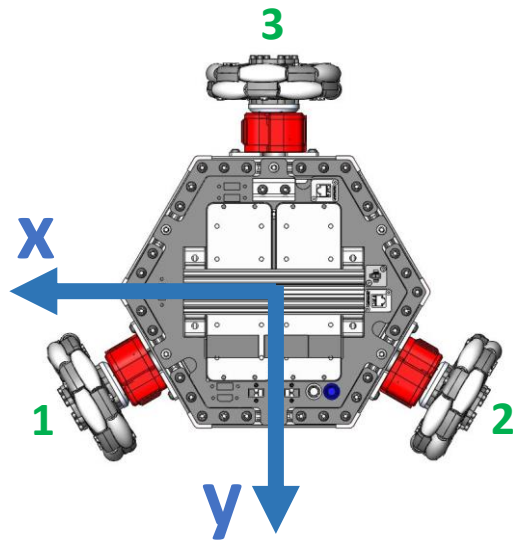
# Chassis

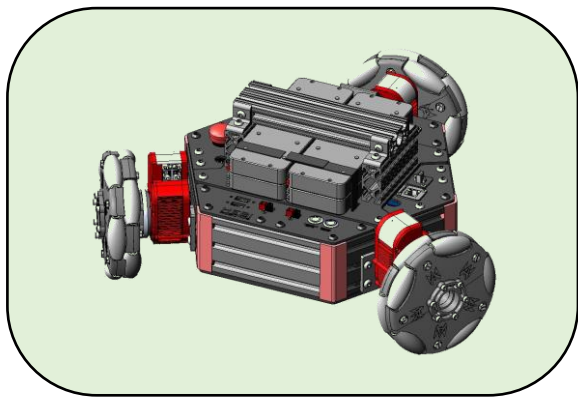


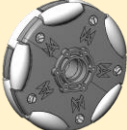
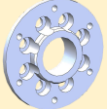
**1 x**  
**A-2127-01**  
 Hexagonal Wireless Chassis

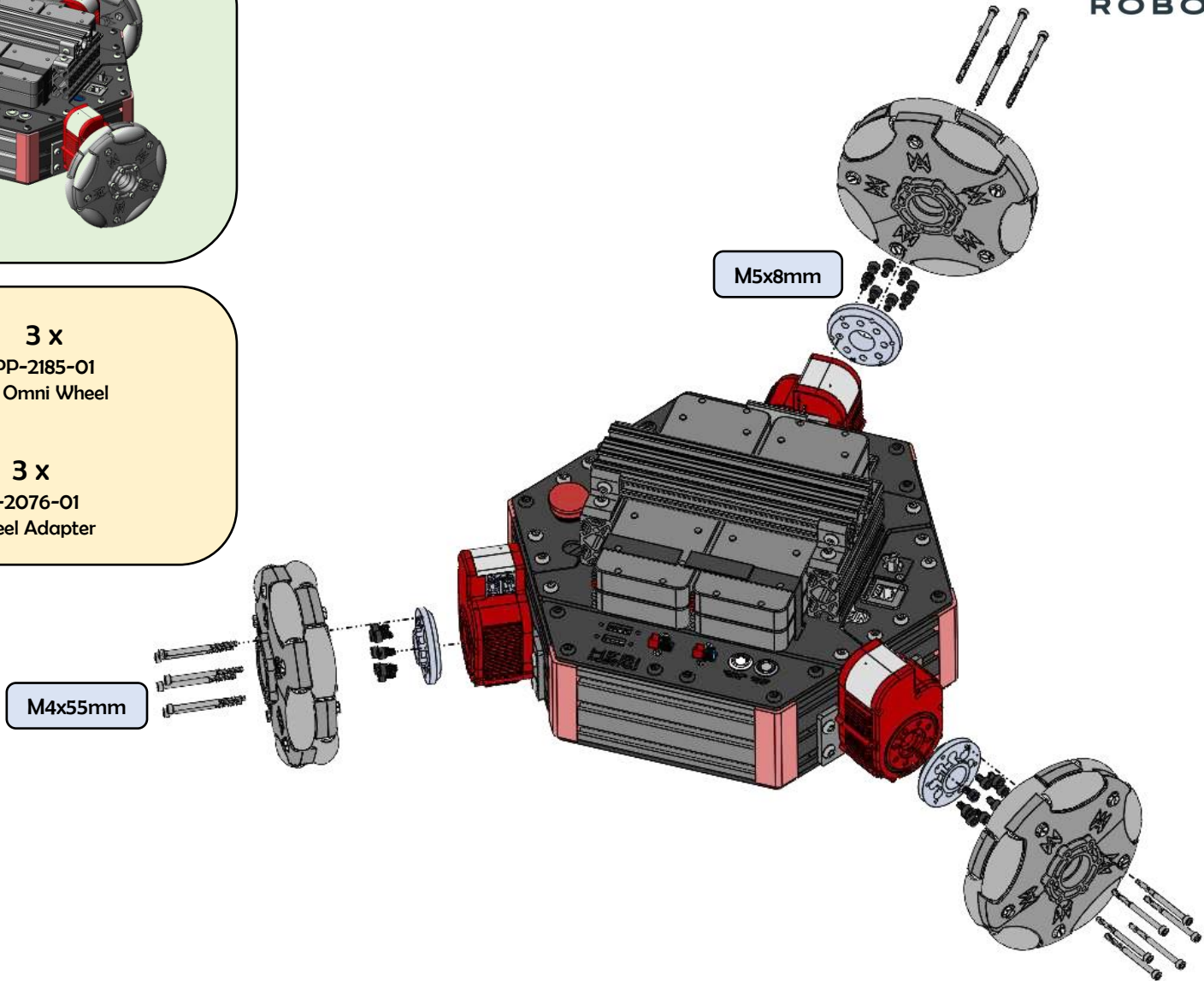
**3 x**  
**X8-3**

**3 x**  
**A-2043-01**



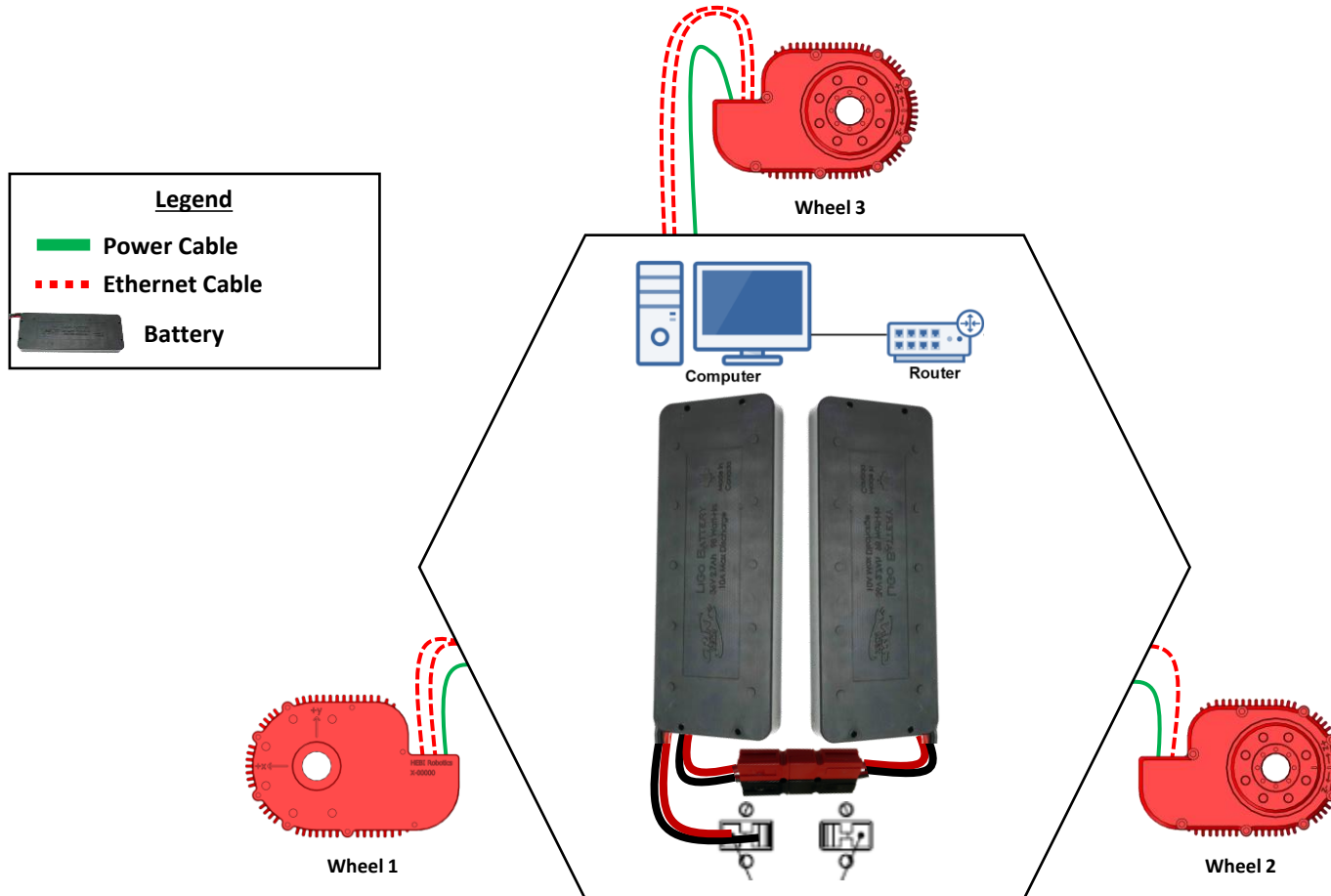


-  **3 x**  
PP-2185-01  
6" Omni Wheel
-  **3 x**  
A-2076-01  
Wheel Adapter

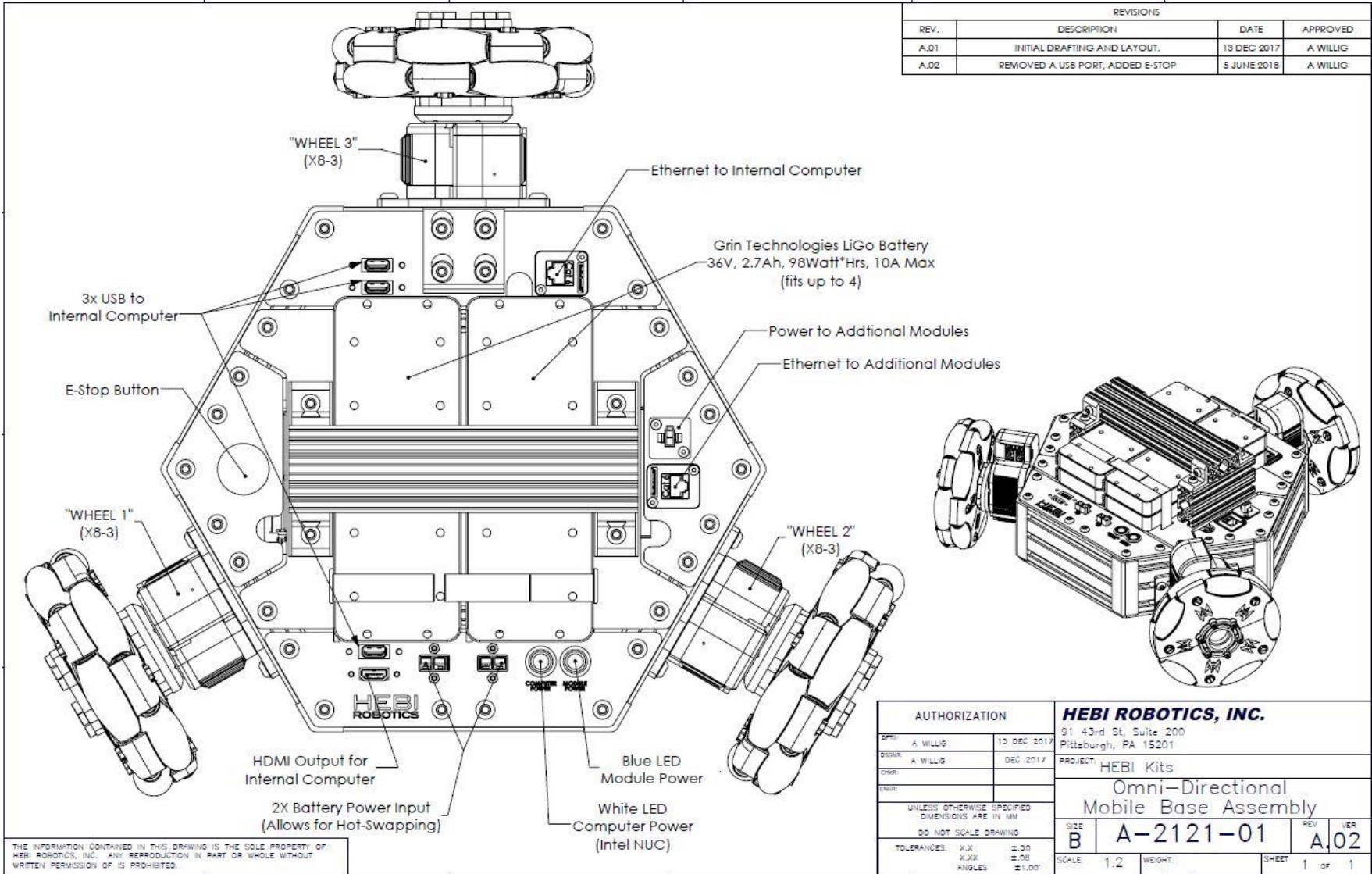


# Chassis Wiring

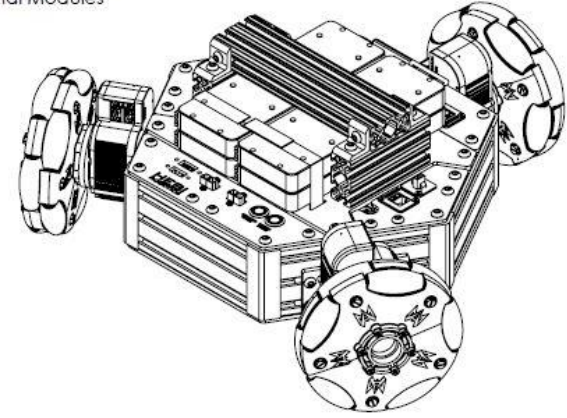
\*Cabling will be provided with assembled chassis



# Chassis Bulkhead Layout



REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.01	INITIAL DRAFTING AND LAYOUT.	13 DEC 2017	A WILLIG
A.02	REMOVED A USB PORT, ADDED E-STOP	5 JUNE 2018	A WILLIG

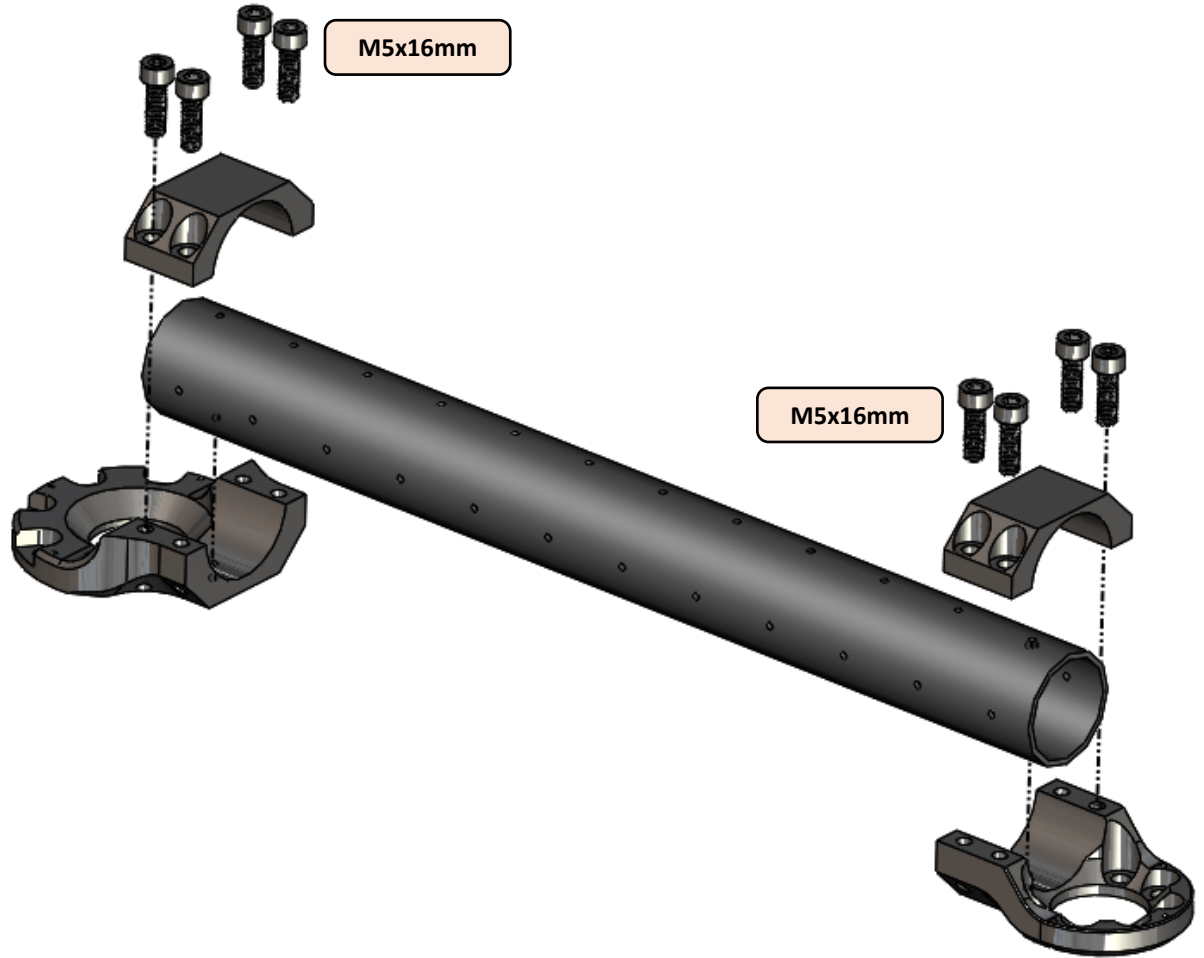
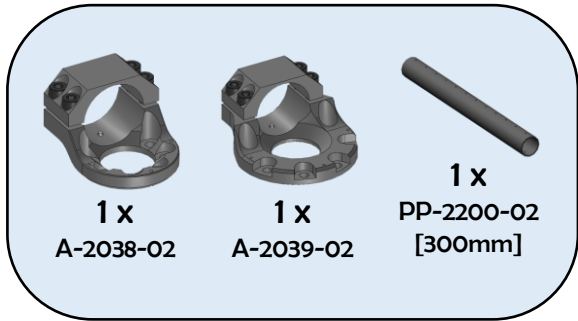
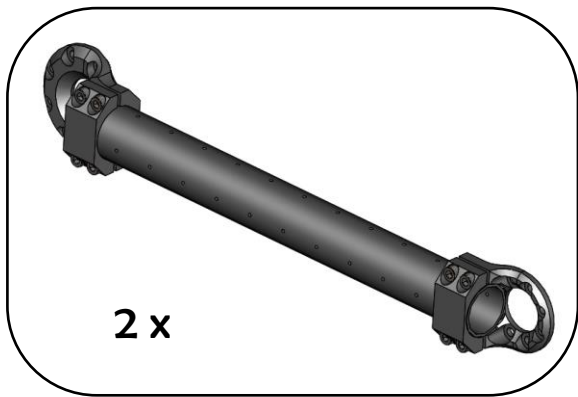


AUTHORIZATION		<b>HEBI ROBOTICS, INC.</b>	
DATE:	A WILLIG 13 DEC 2017	91 43rd St, Suite 200 Pittsburgh, PA 15201	
DESIGN:	A WILLIG DEC 2017	PROJECT: HEBI Kits	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM DO NOT SCALE DRAWING		Omni-Directional Mobile Base Assembly	
TOLERANCES:	X.XX ±.30 X.XXX ±.08 ANGLES ±1.00°	SIZE <b>B</b> <b>A-2121-01</b>	REV. VER <b>A.02</b>
SCALE:	1:2	WEIGHT:	SHEET 1 of 1

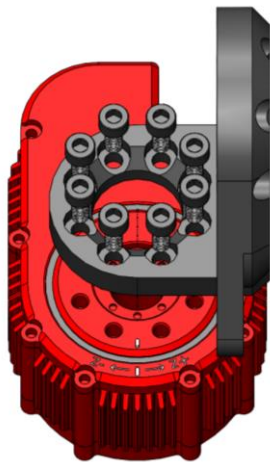
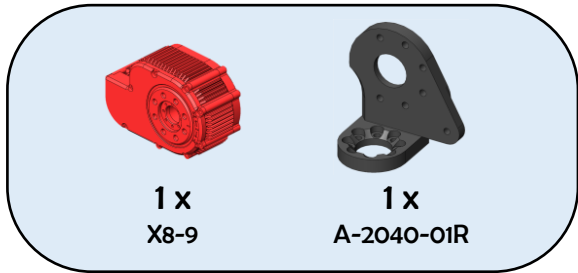
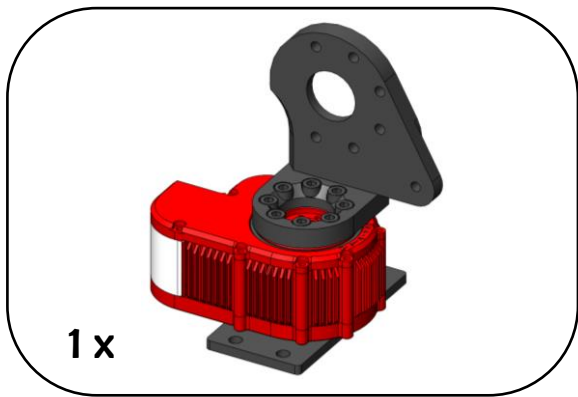
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF HEBI ROBOTICS, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT WRITTEN PERMISSION OF IS PROHIBITED.



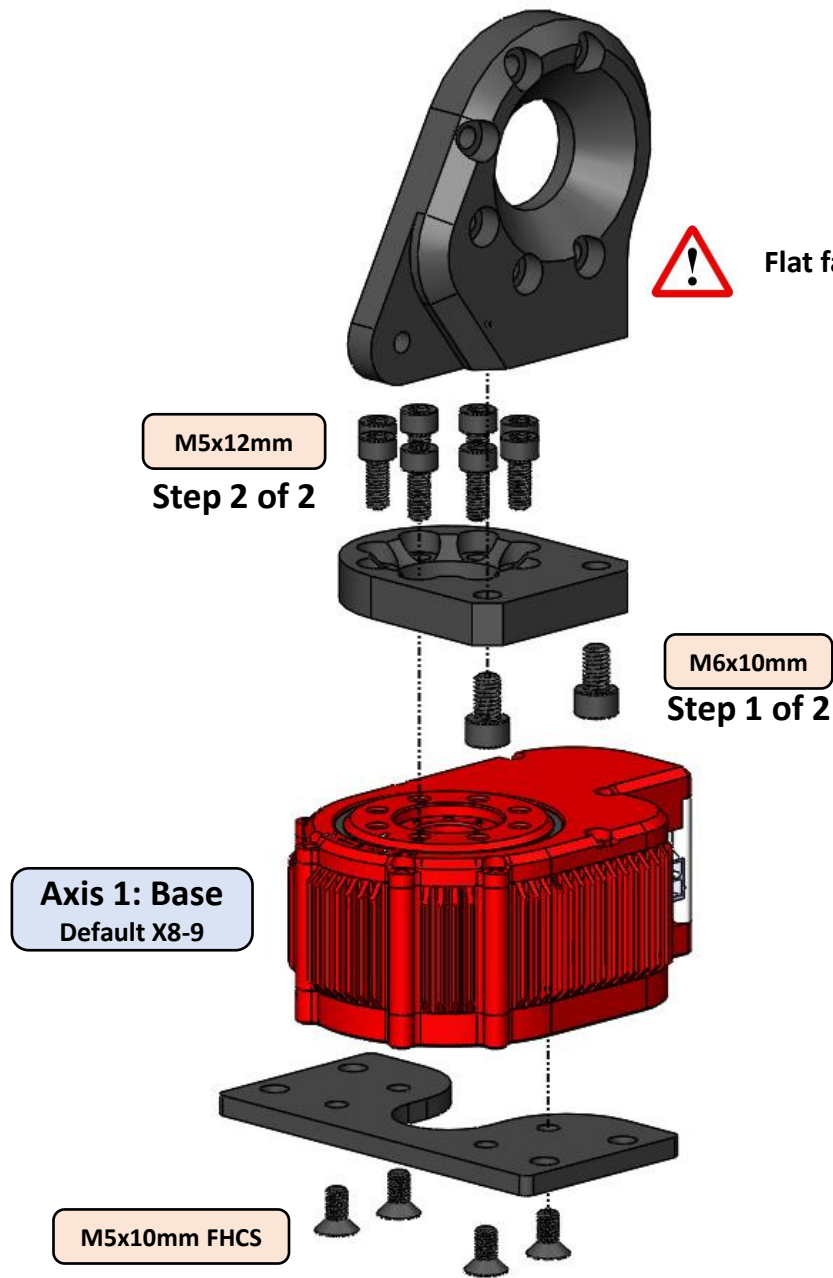
# 6-DoF Arm Kit (right-inside)

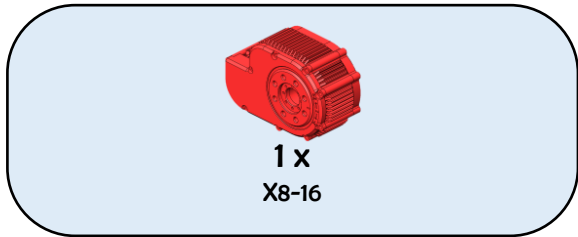
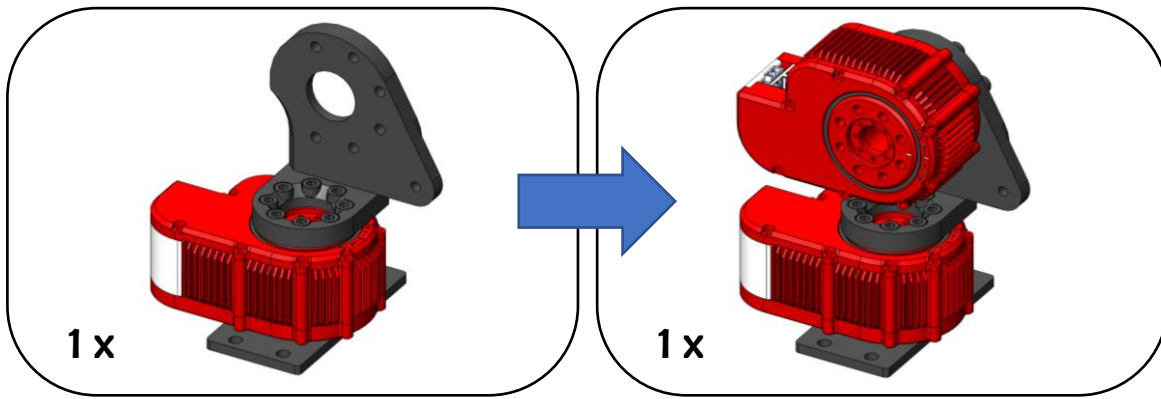




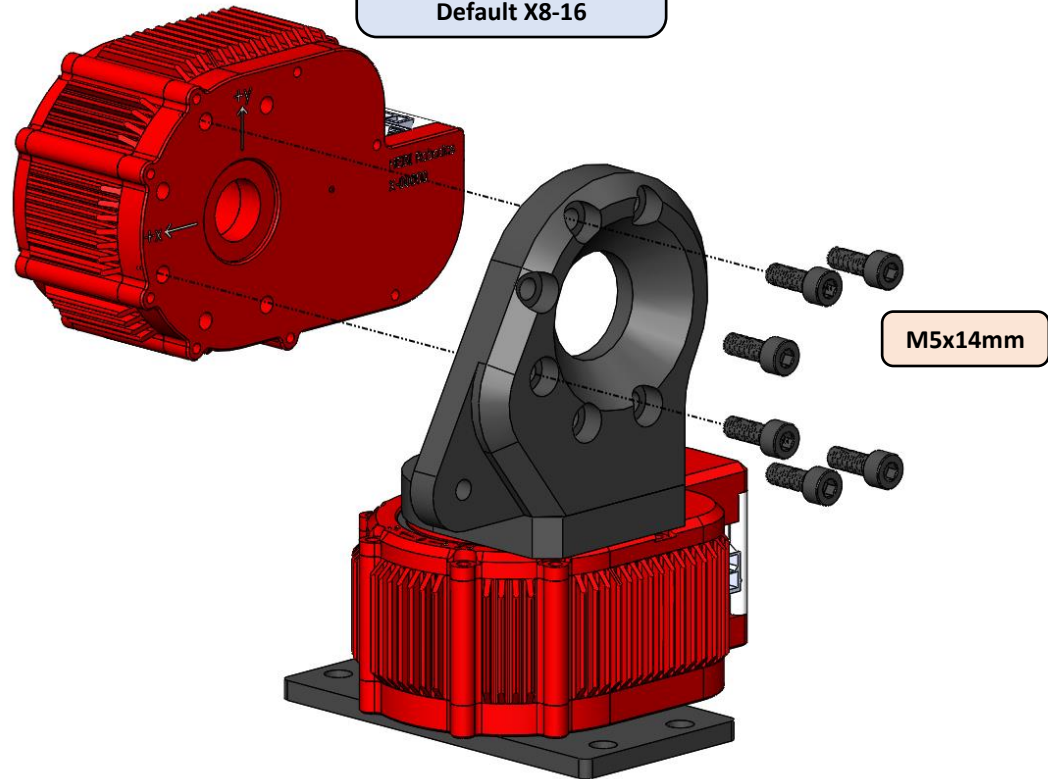


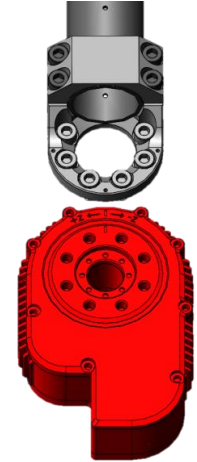
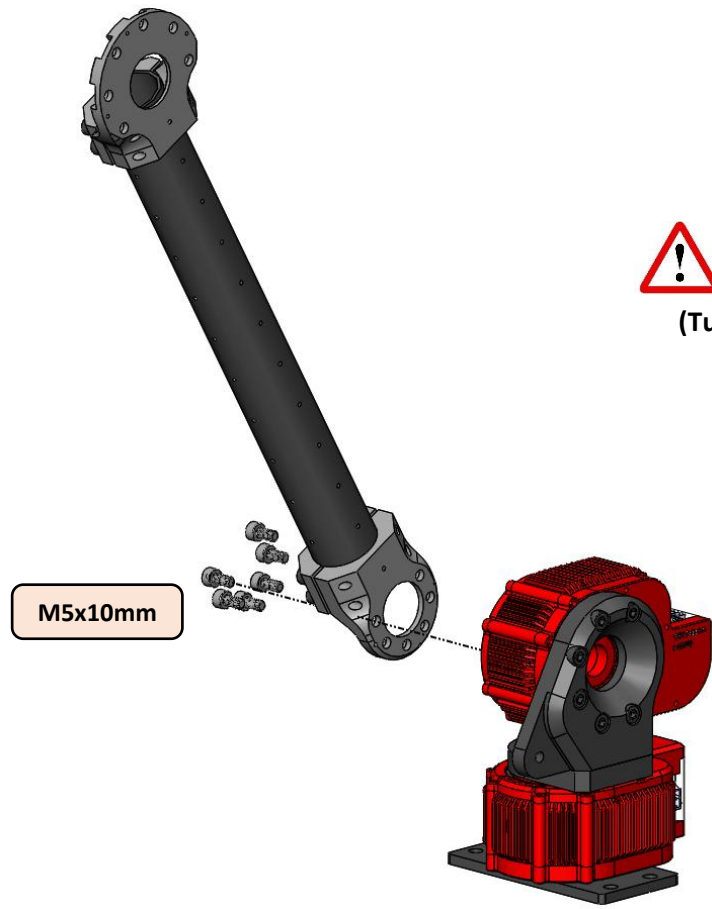
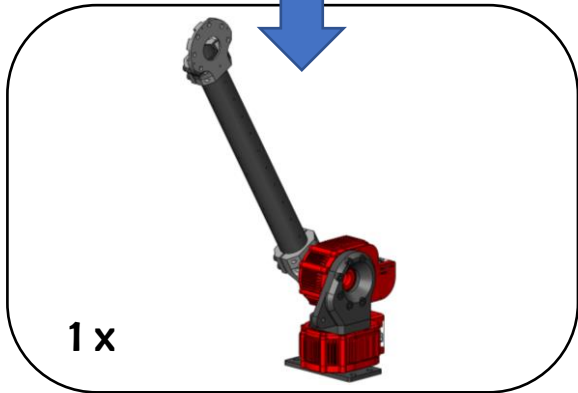
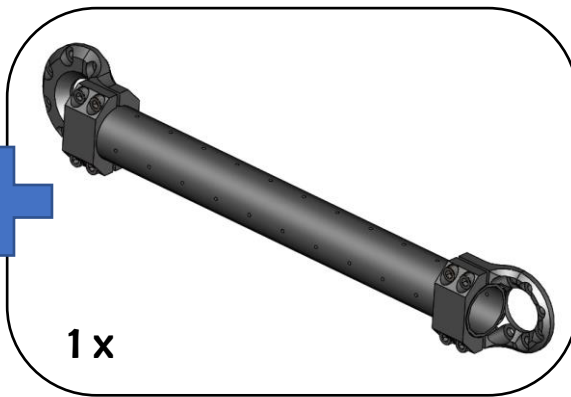
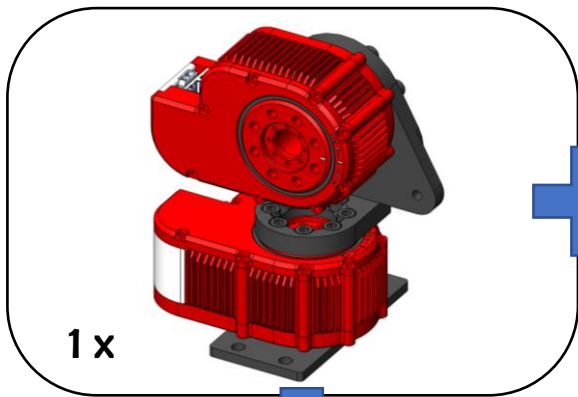
**Align with actuator  
output hub tick mark**  
(face parallel with tick mark and  
mounting hole pointed on same side)



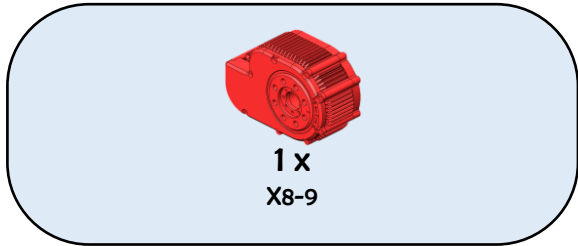
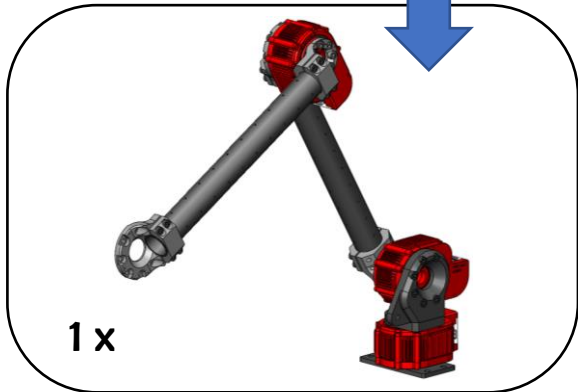
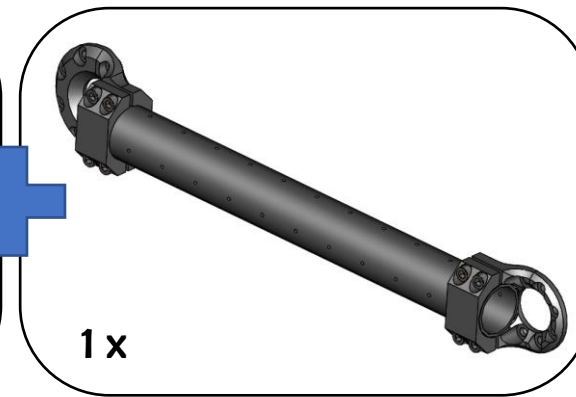
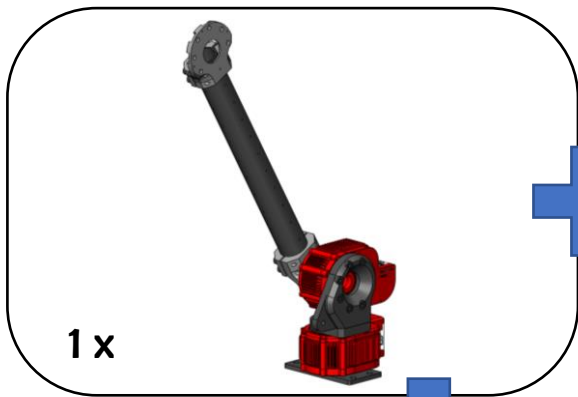


**Axis 2: Shoulder**  
Default X8-16





 **Align with actuator output hub tick mark (Tube aligns with tick mark)**



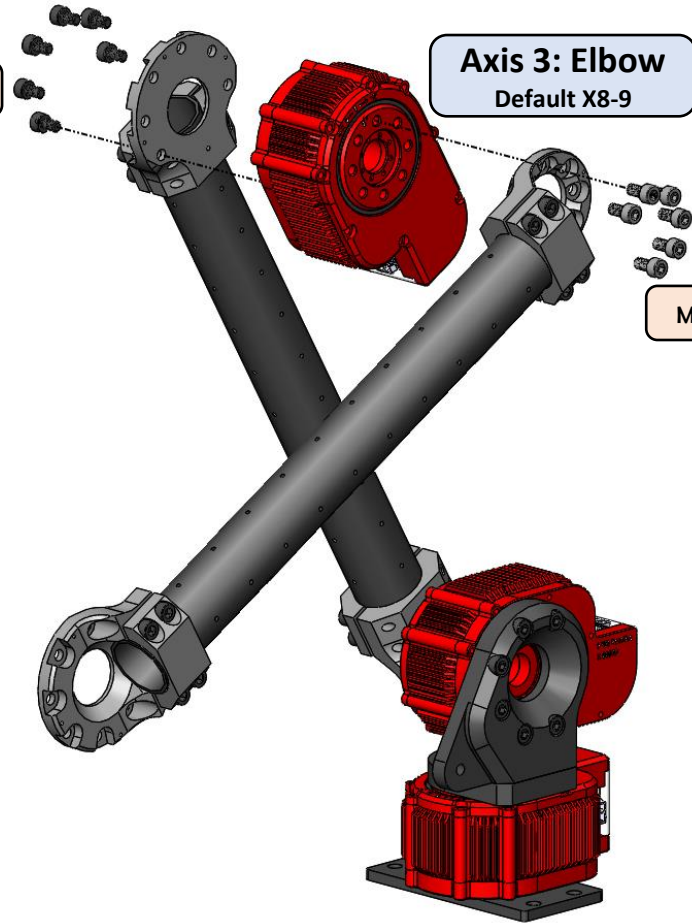
M5x8mm

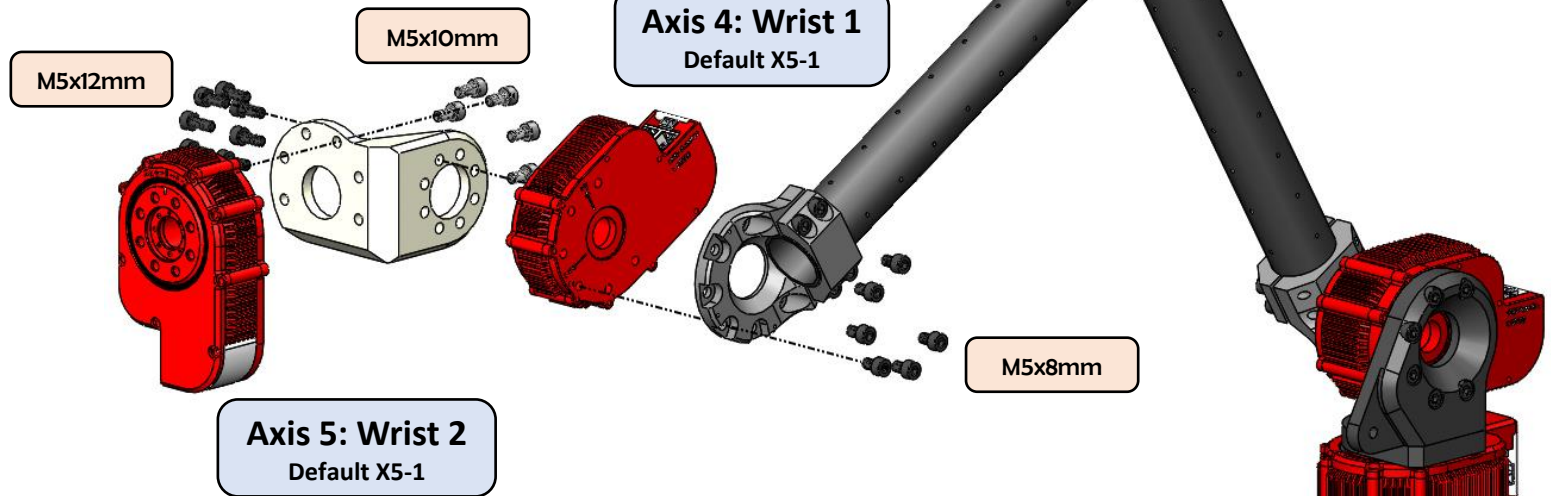
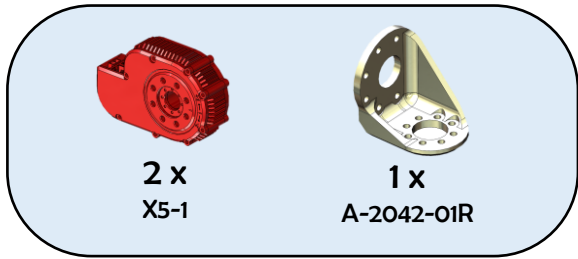
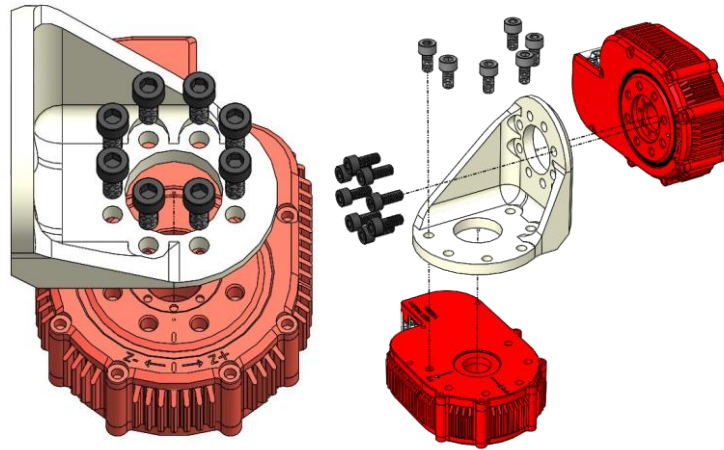
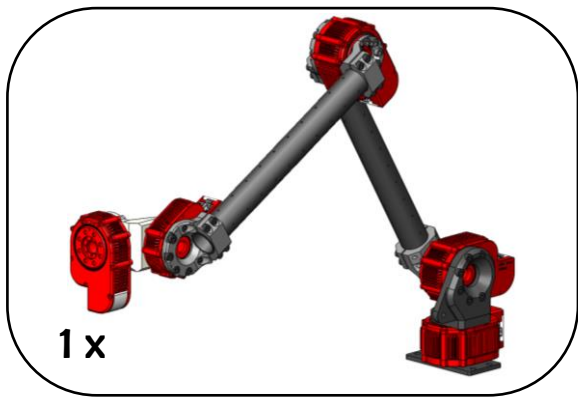
Axis 3: Elbow  
Default X8-9

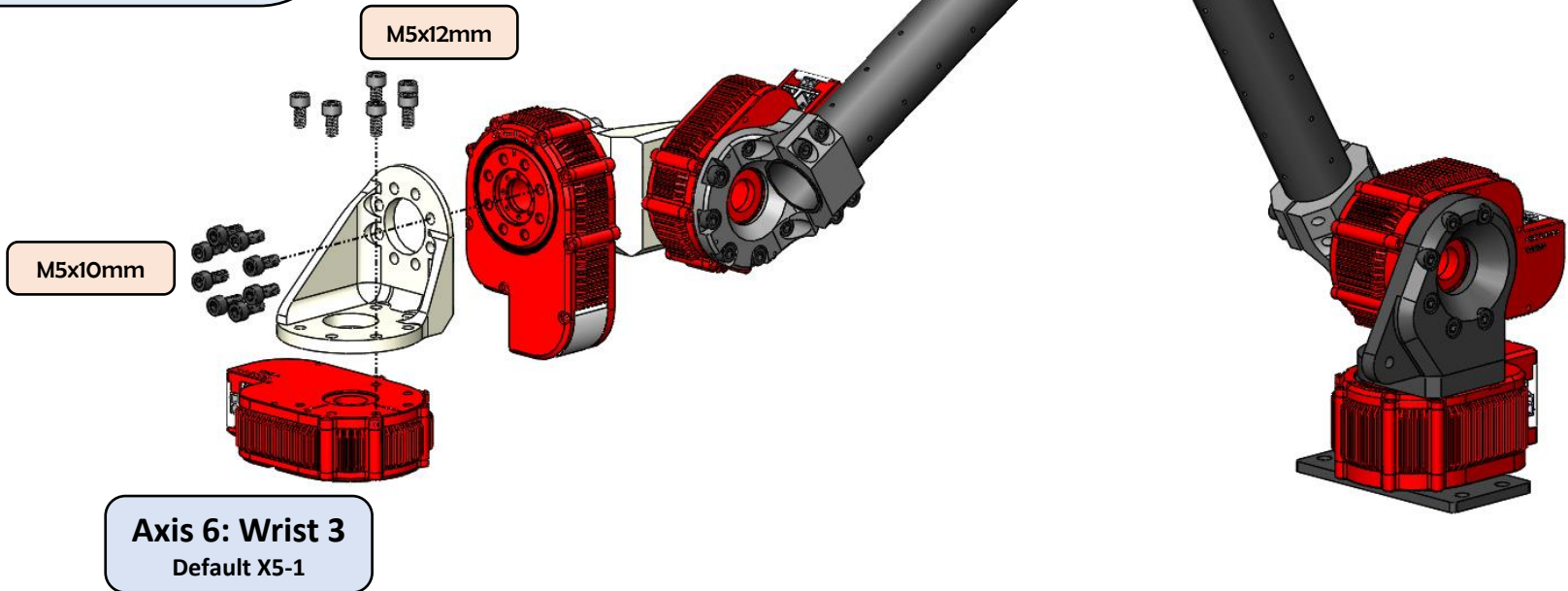
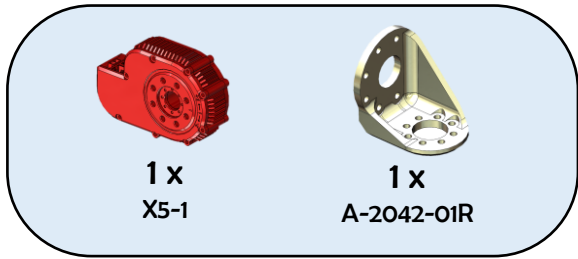
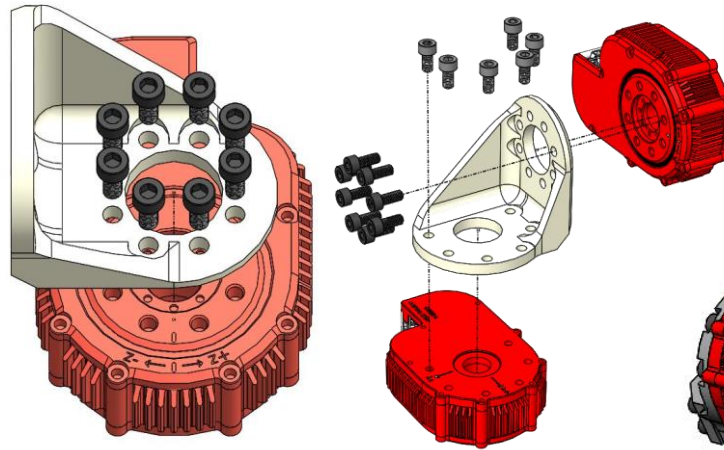
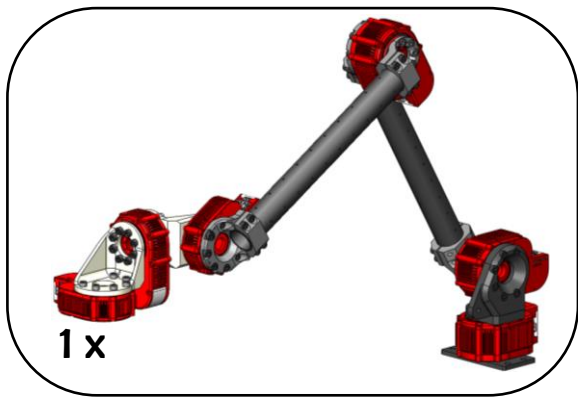
M5x10mm



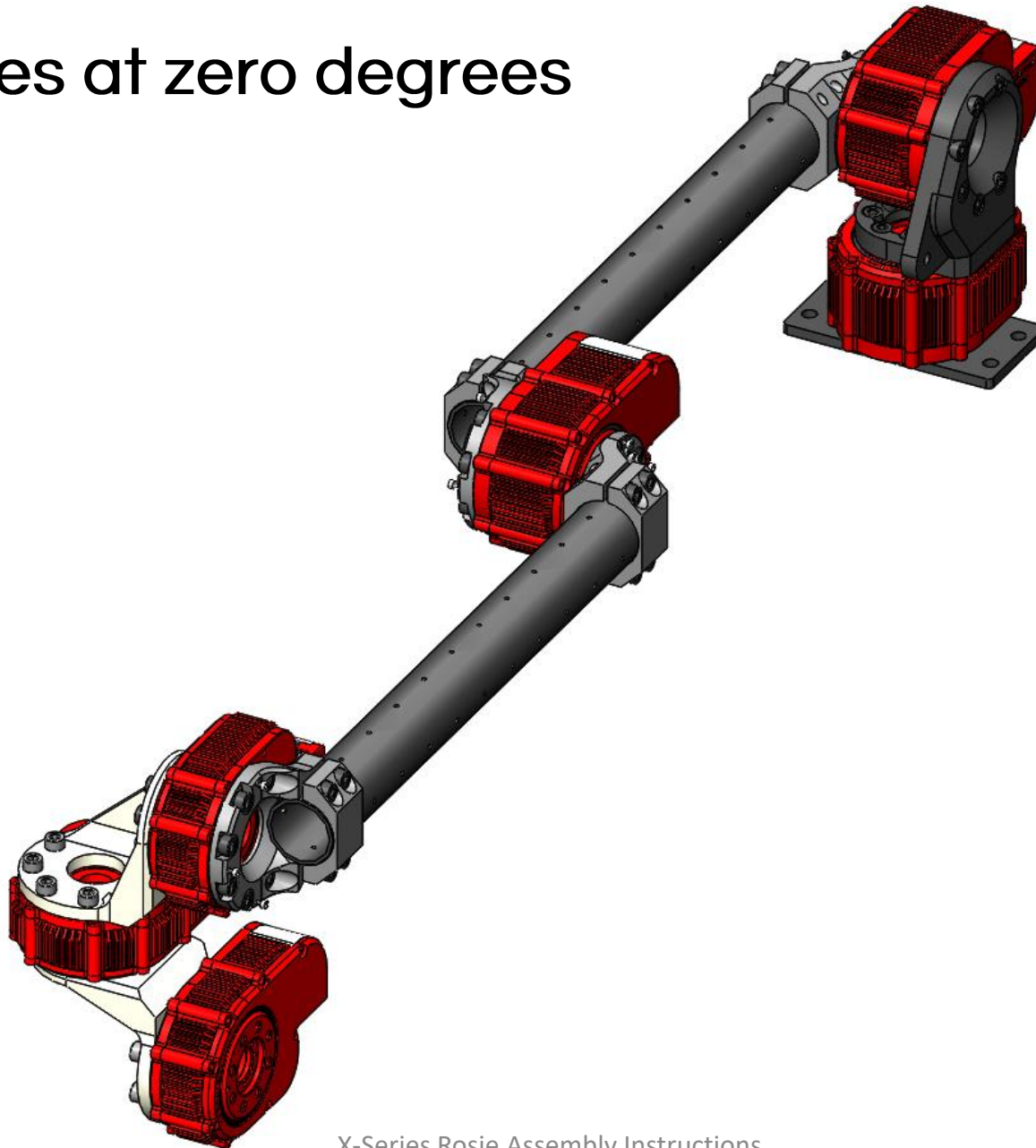
Align with actuator  
output hub tick mark  
(Tube aligns with tick mark)

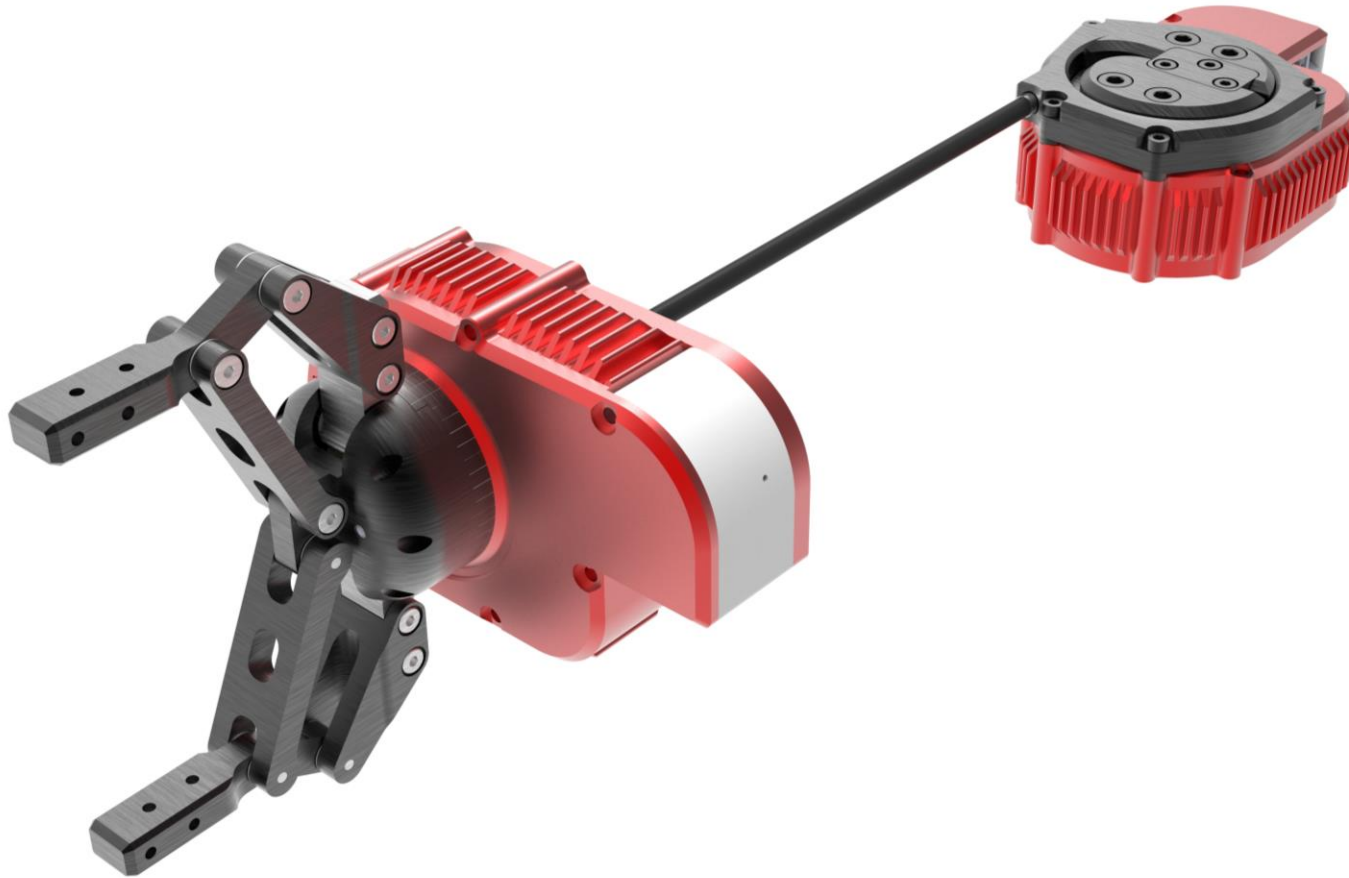






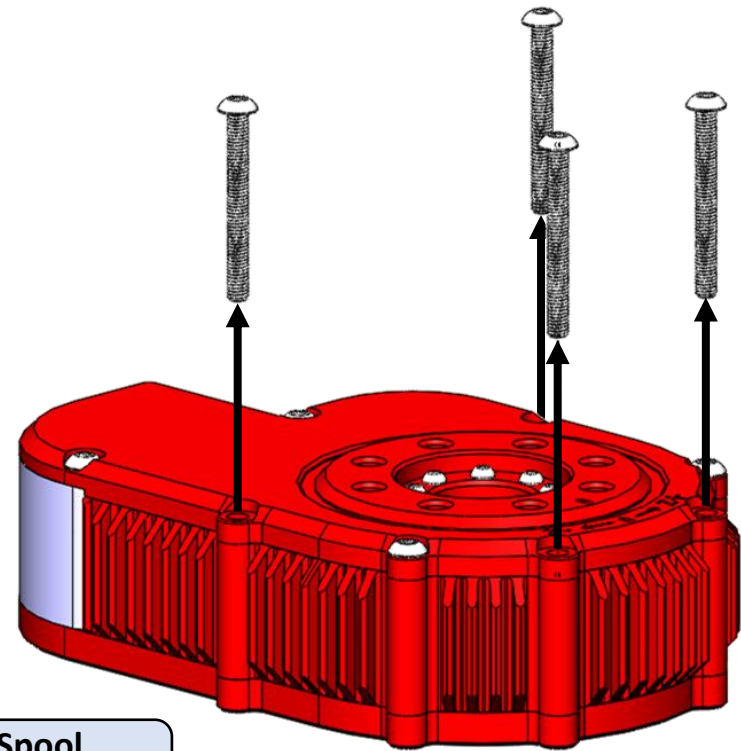
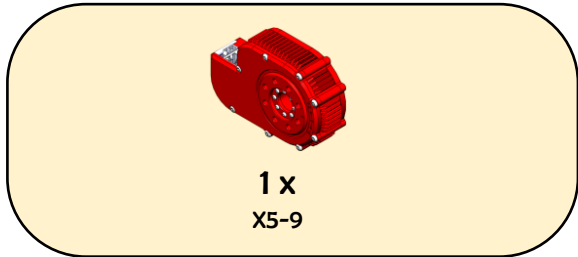
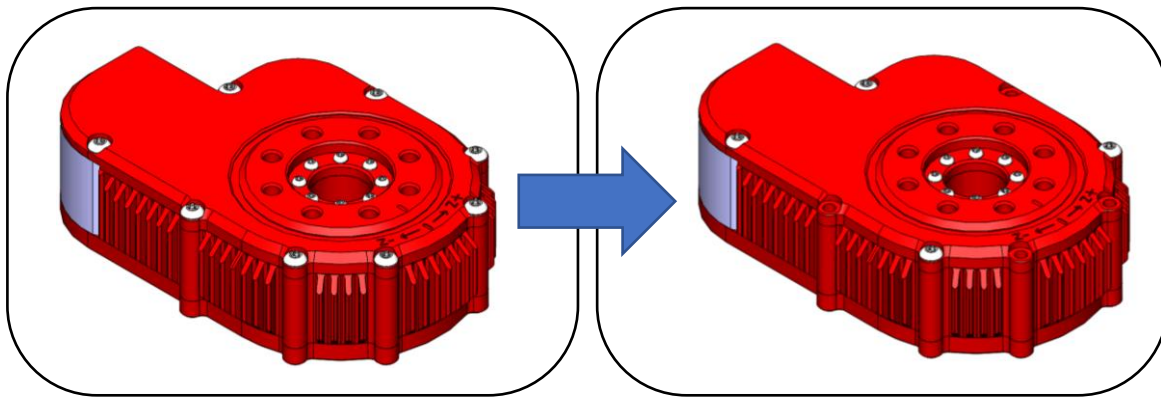
All axes at zero degrees



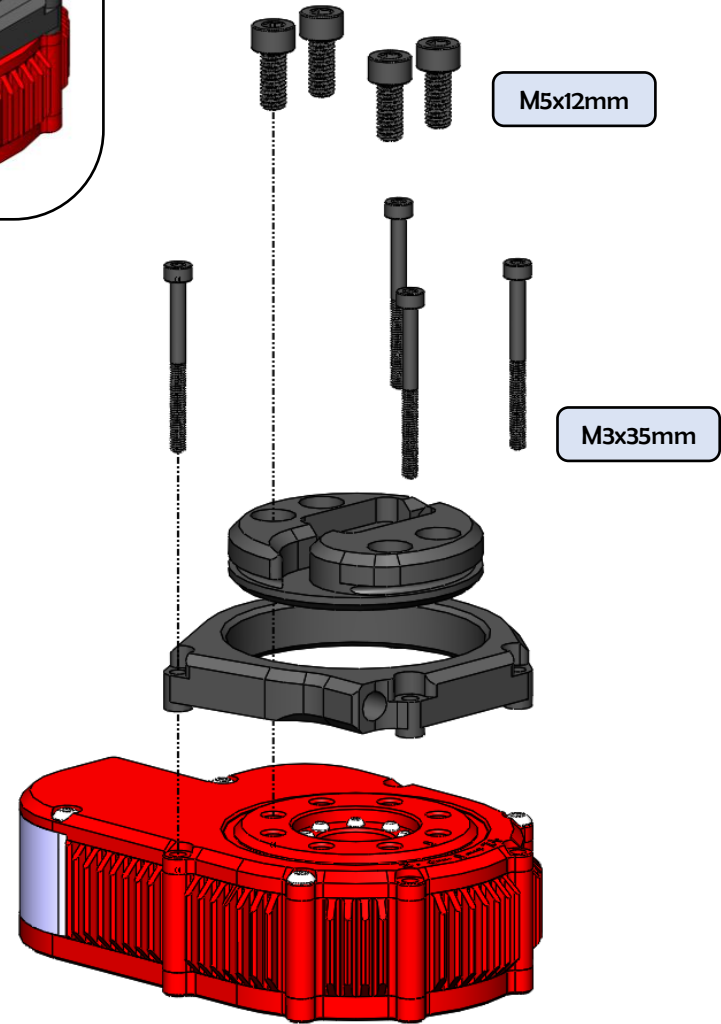
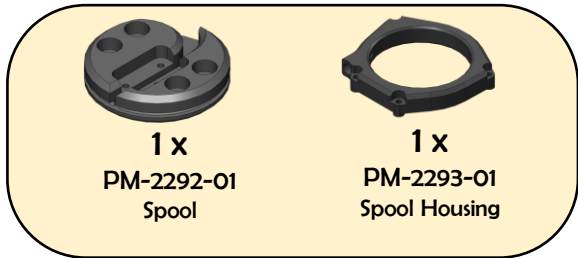
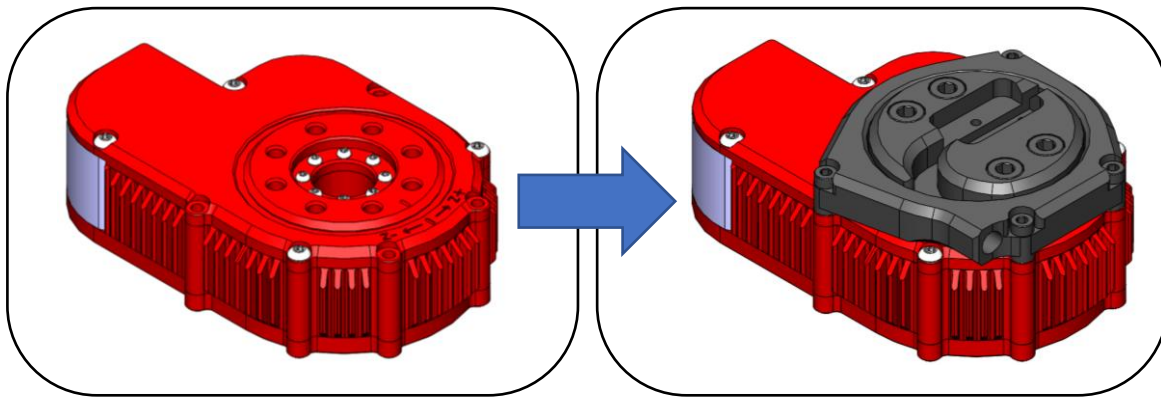


# Gripper



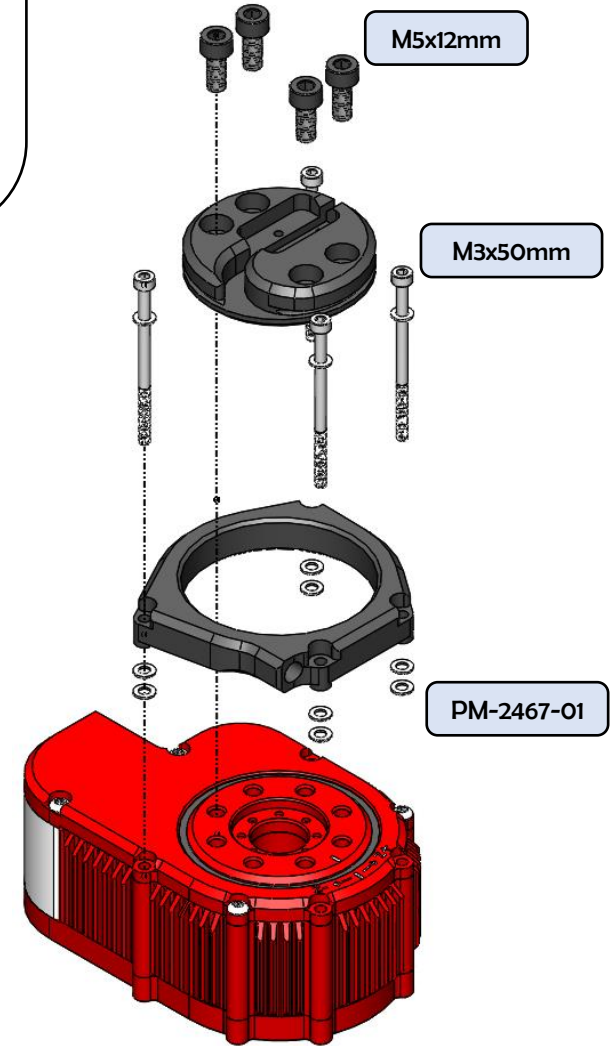
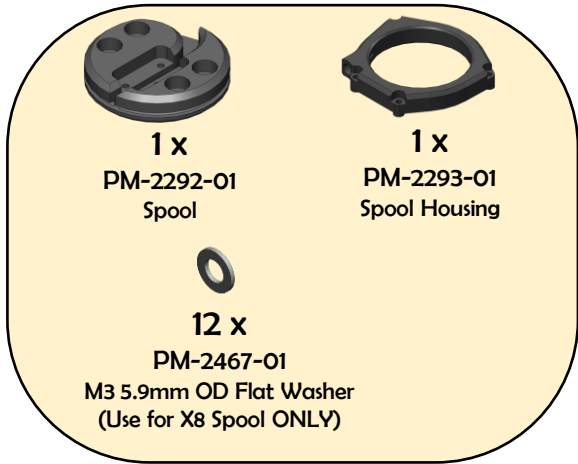
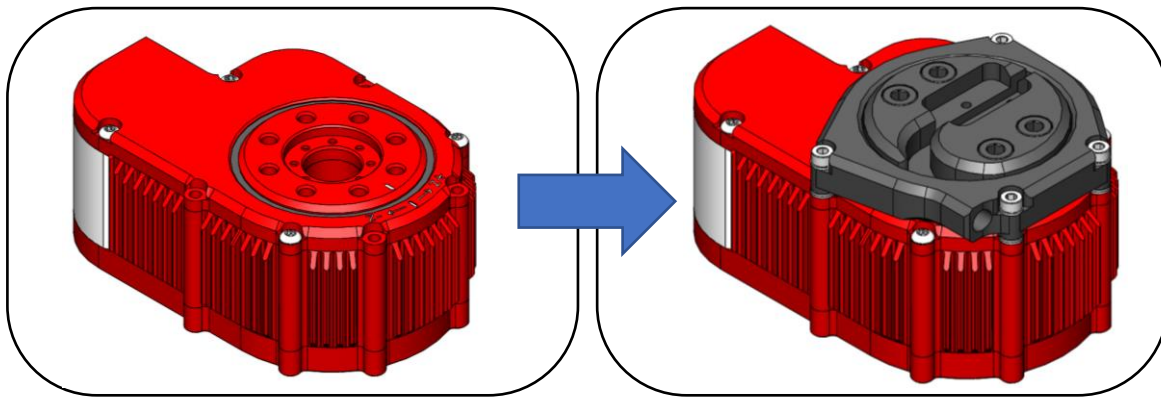


**Spool**  
Default X5-9



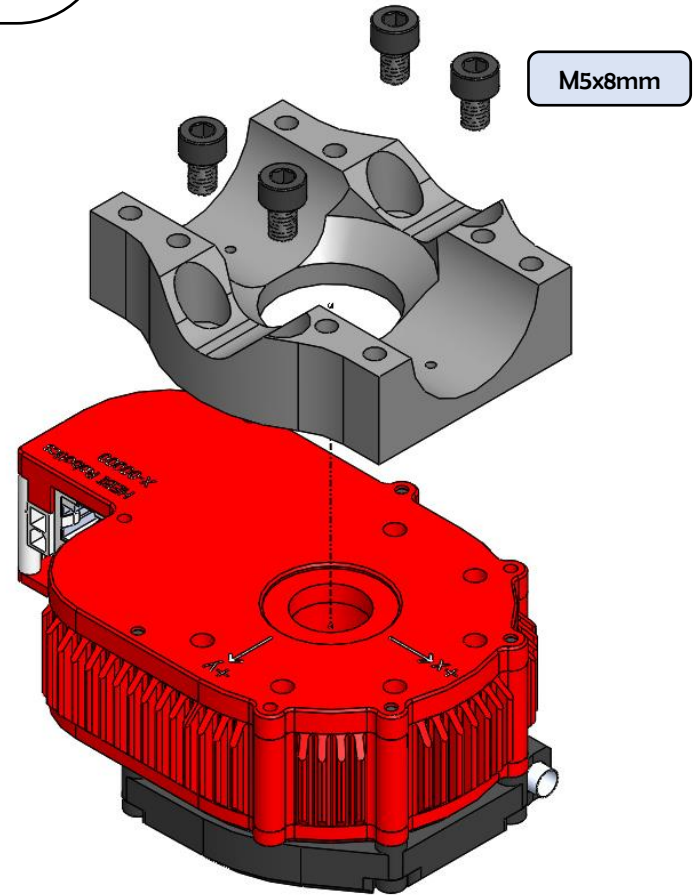
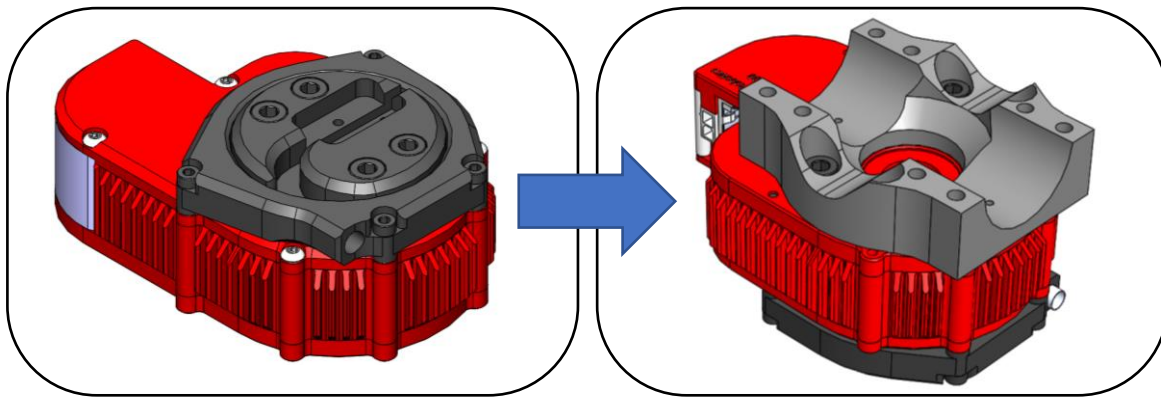
**\*If the spool module is an X8 MODULE,  
SKIP this page and go to the NEXT Page.  
Rest of the steps are the same for both.**

**\*Clocking for the Spool does not matter**



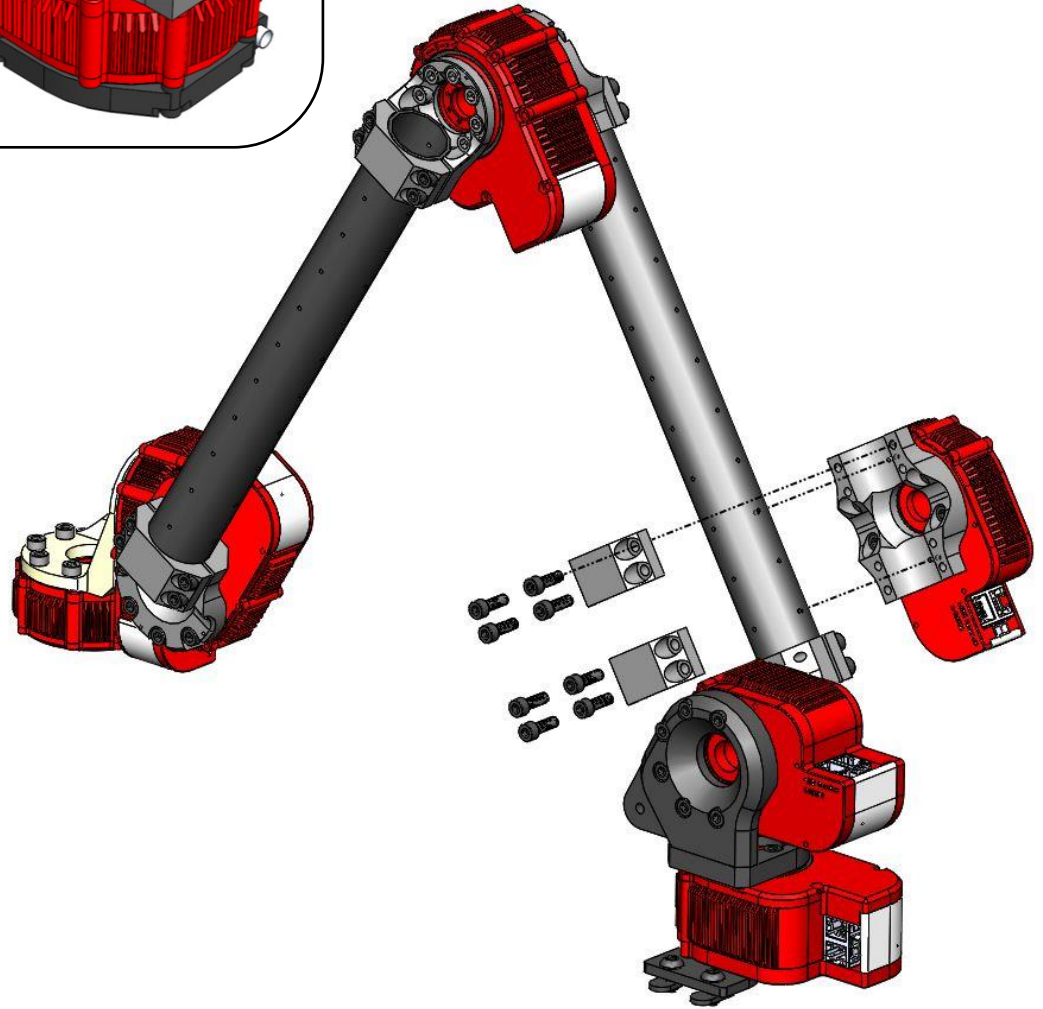
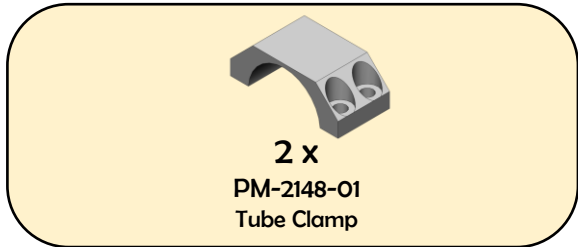
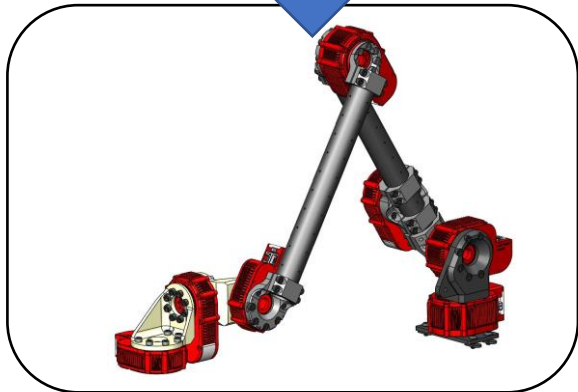
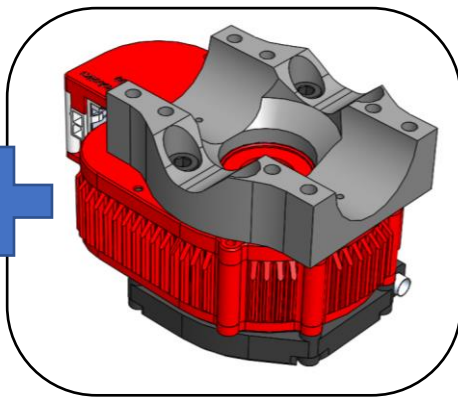
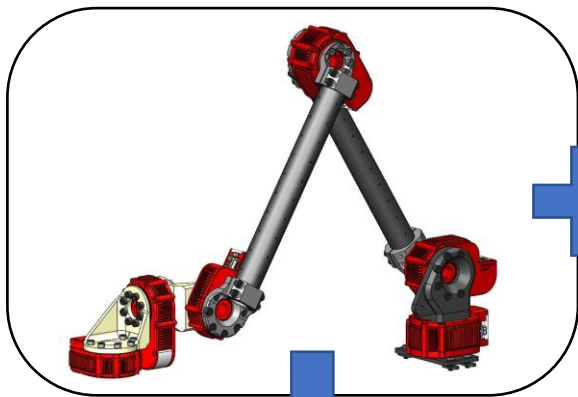
**\*For using an X8 MODULE ONLY.**  
**If the spool module is an X5, SKIP this page.**

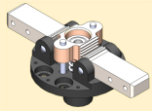
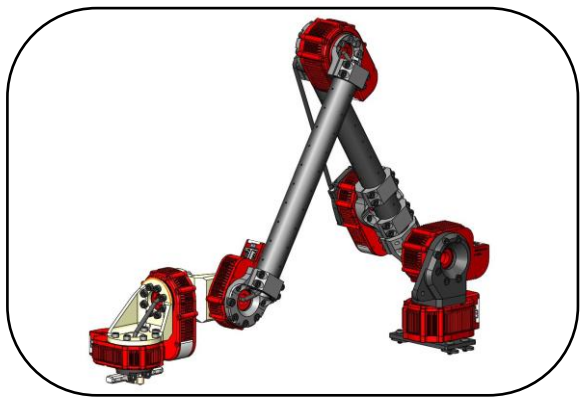
**\*Clocking for the Spool does not matter**



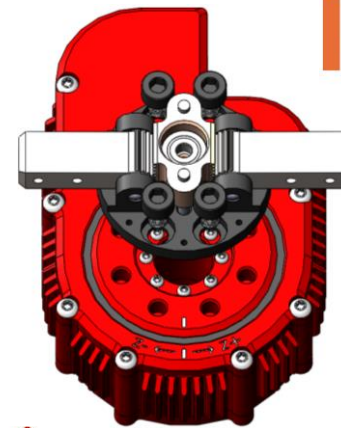


# Final Assembly



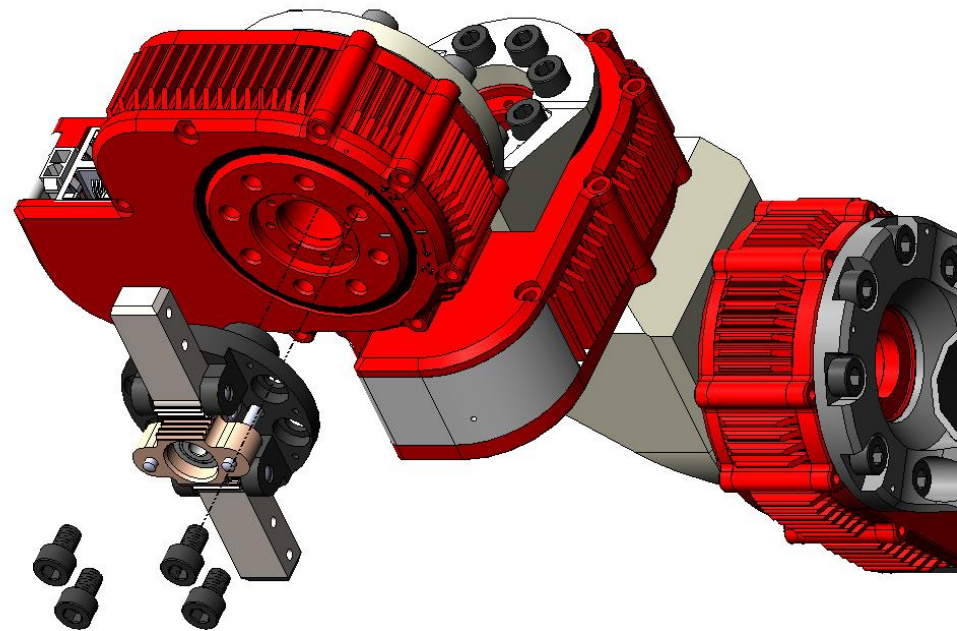


1 x  
A-2055-01  
Gripper Assembly



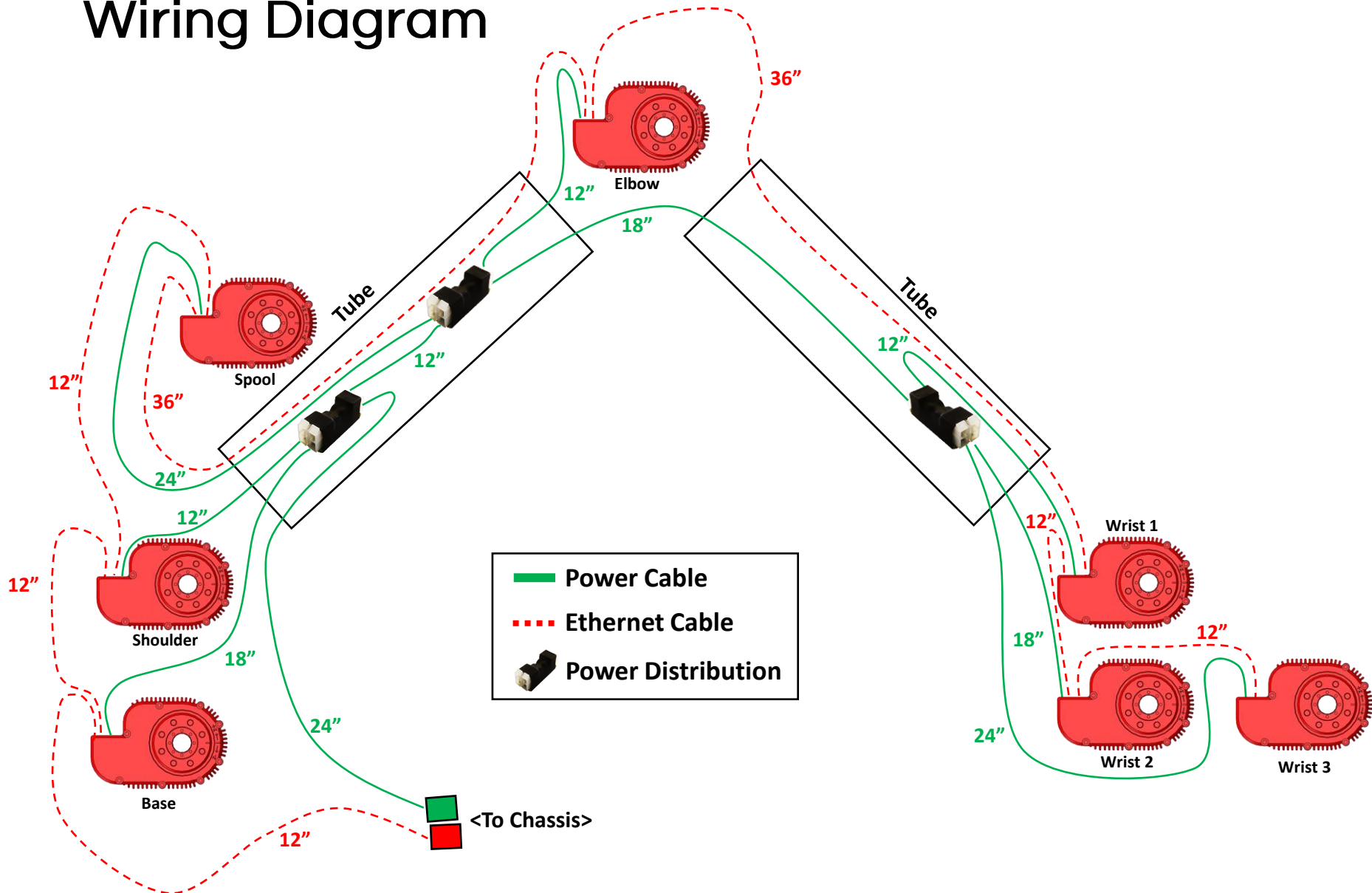
Align with actuator  
output hub tick mark  
(Fingers perpendicular to the tick mark)

The Last Module on the Arm

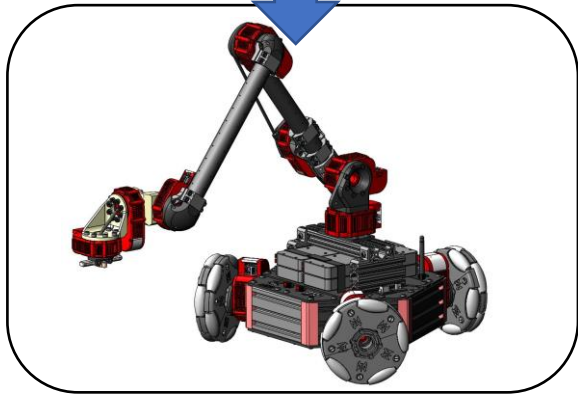
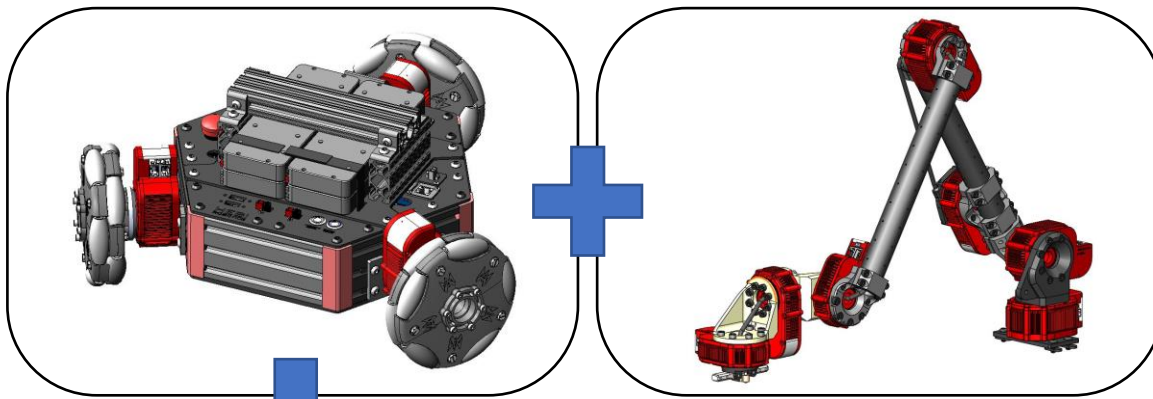



M5x8mm

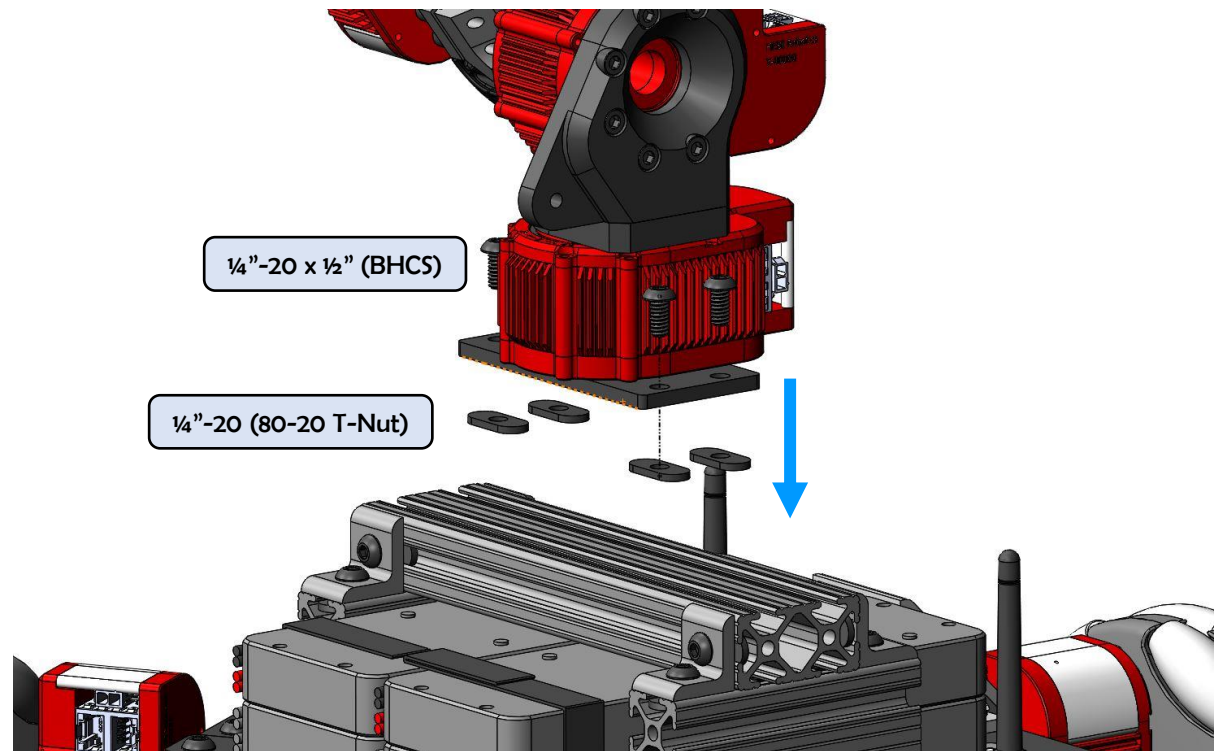
## Wiring Diagram





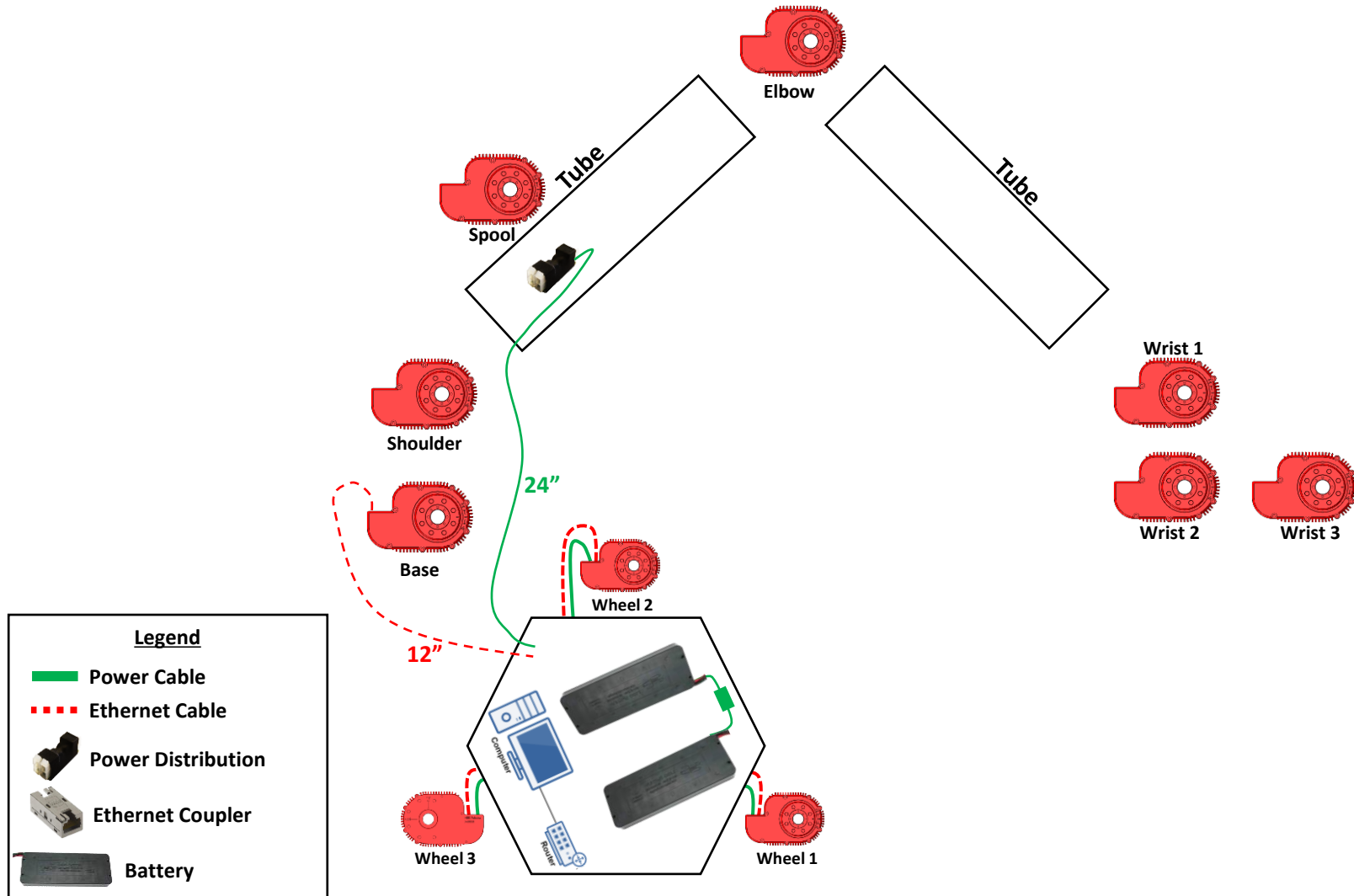


 The arm must be wired before this step



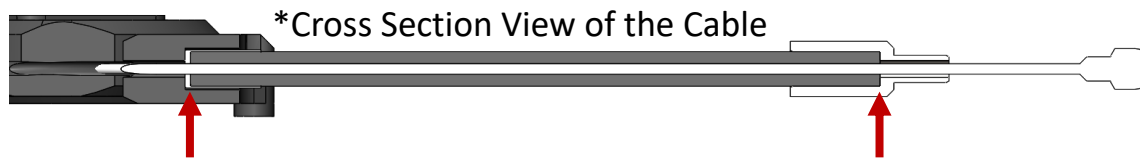
# Wiring Diagram

(refer to subassembly wiring diagrams)



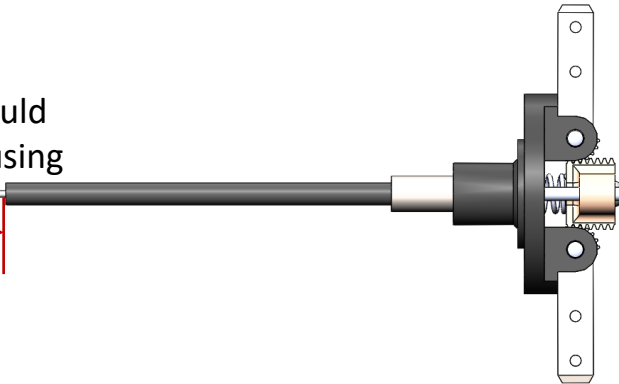
# Running the Cable Through

- Make sure to use a Standard Road Bike Brake Cable.
- Run the cable to fit your system.
- Run both the cable and the cable housing before cutting them to ensure that the cable is long enough.
- Cut the cable housing first, and then cut the cable.

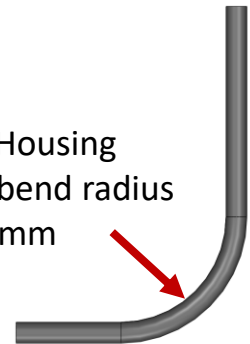


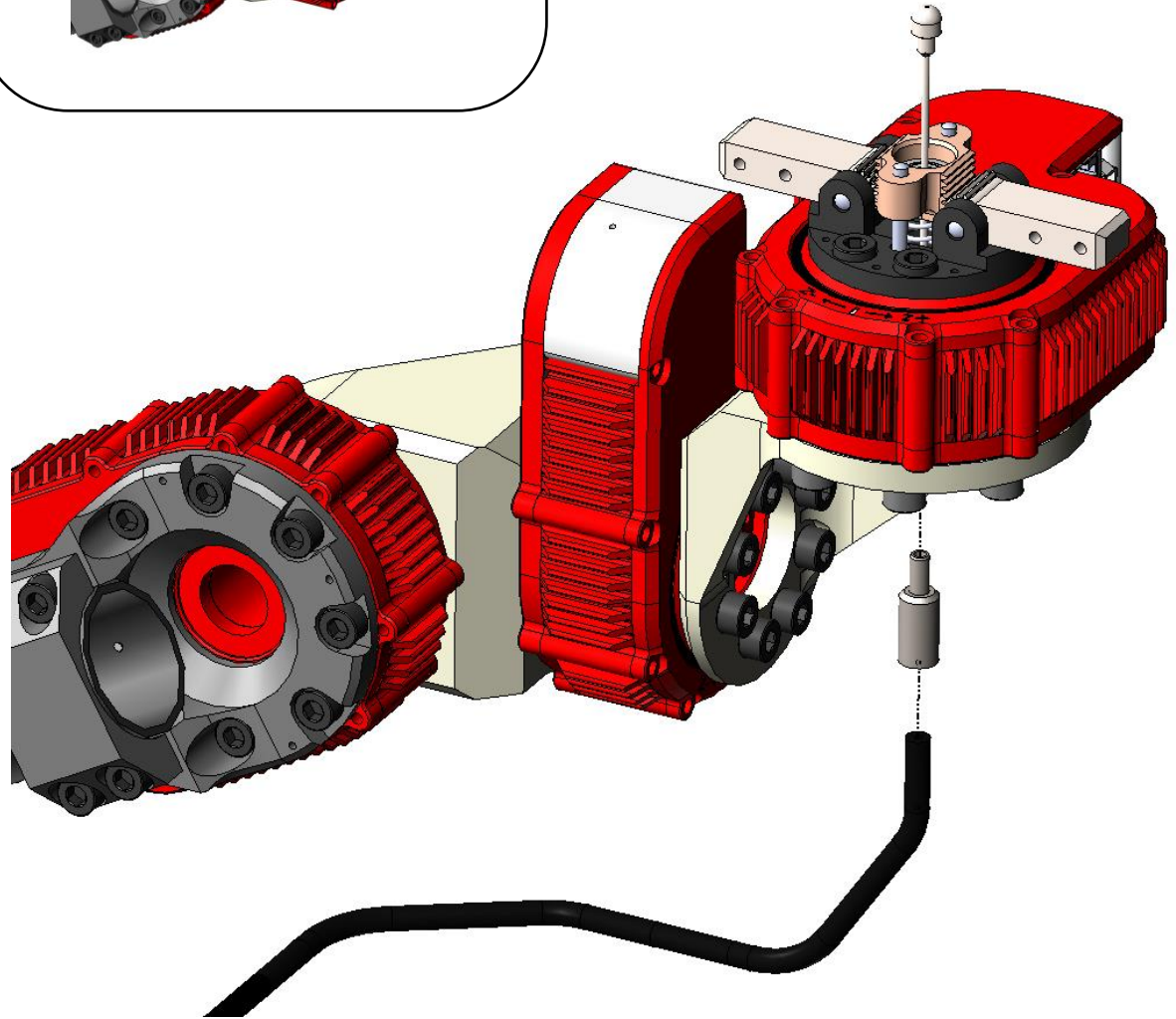
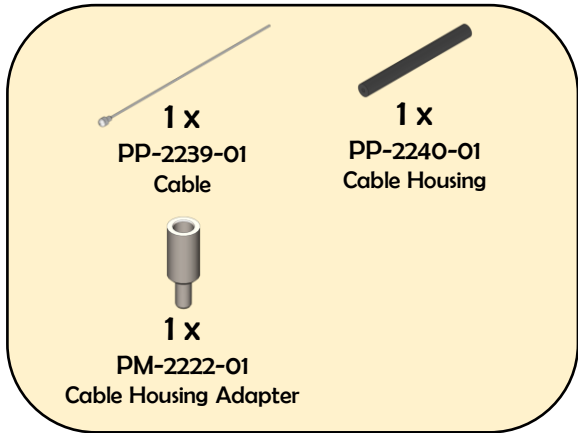
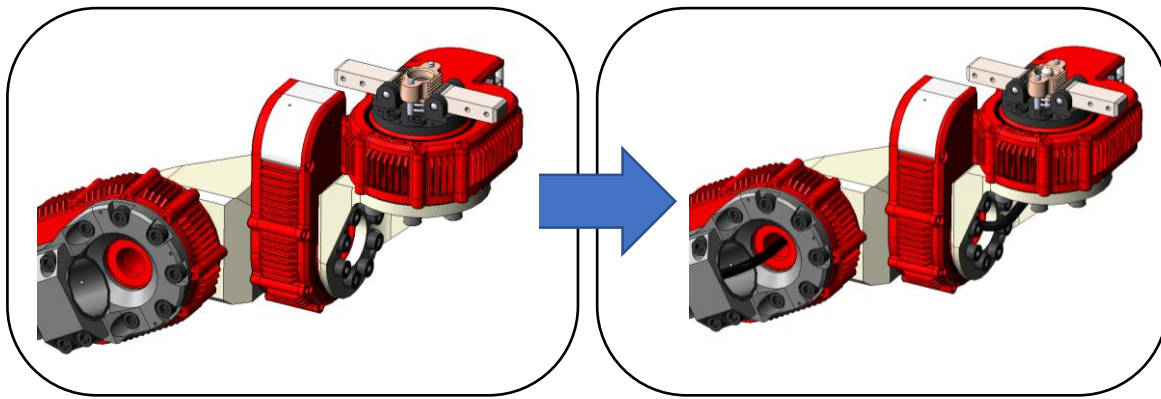
Make sure that the Cable Housing is long enough to be fully inserted into the Housing End Cap and the Housing Adapter

About 100mm of Cable should stick out from the Cable Housing

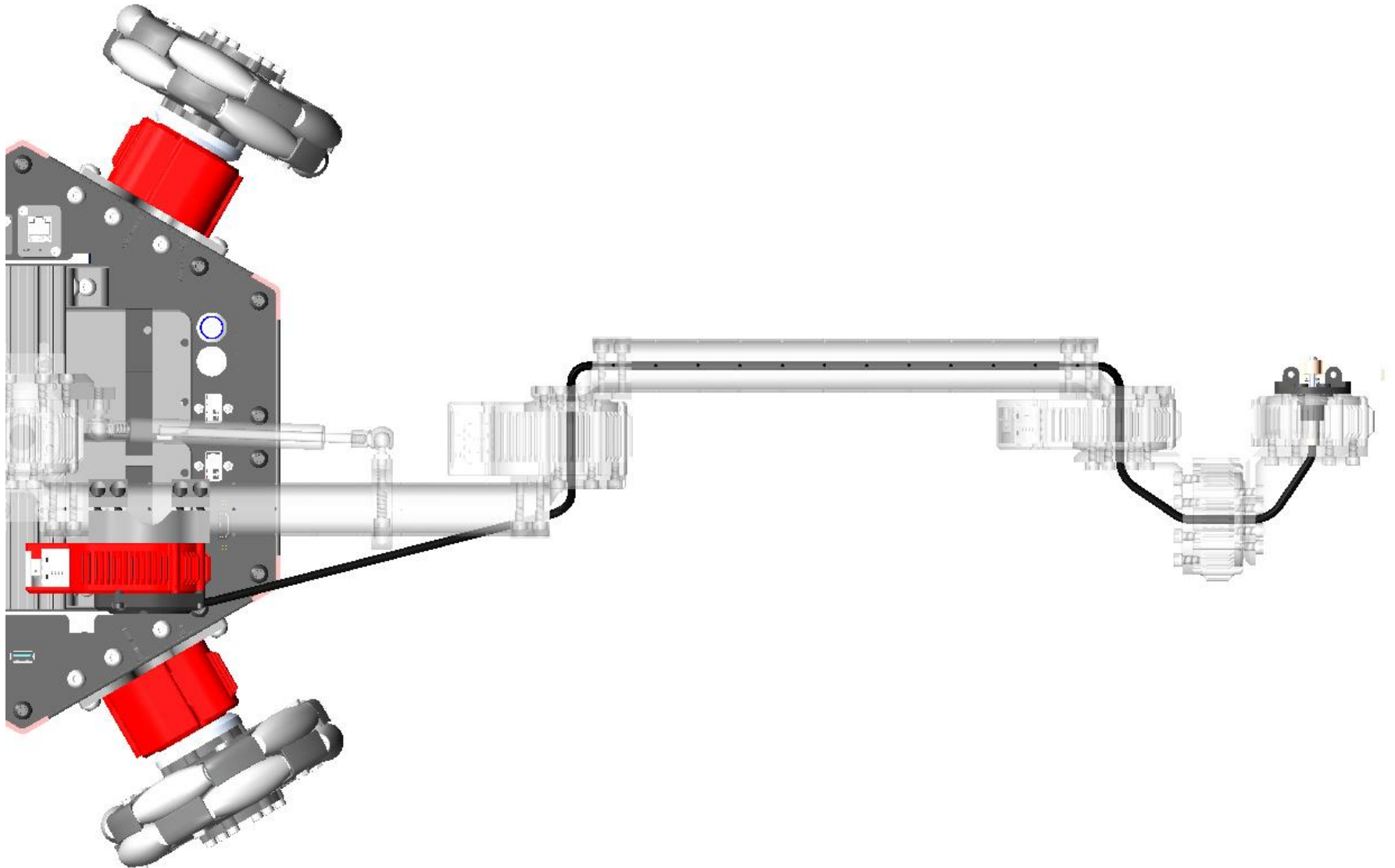


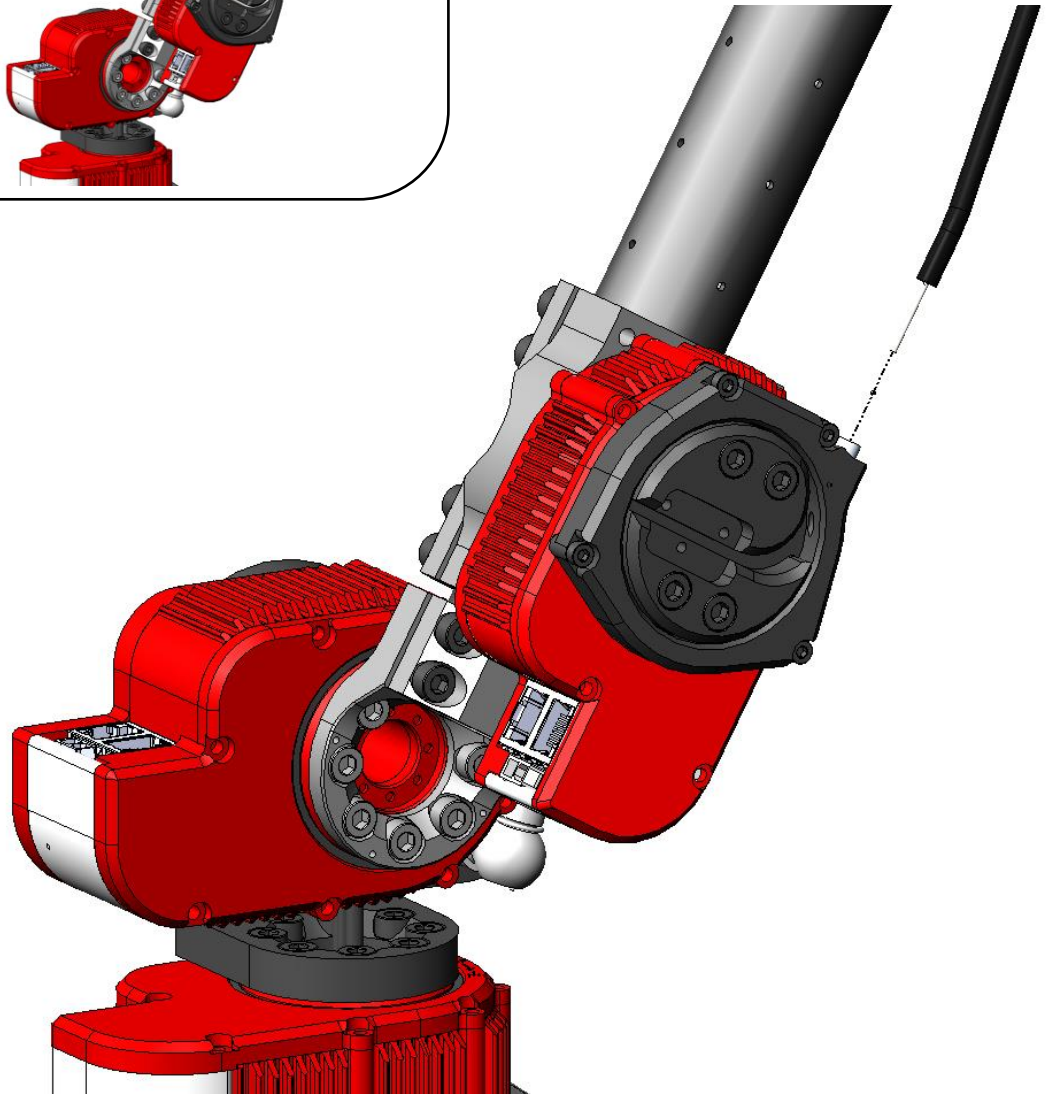
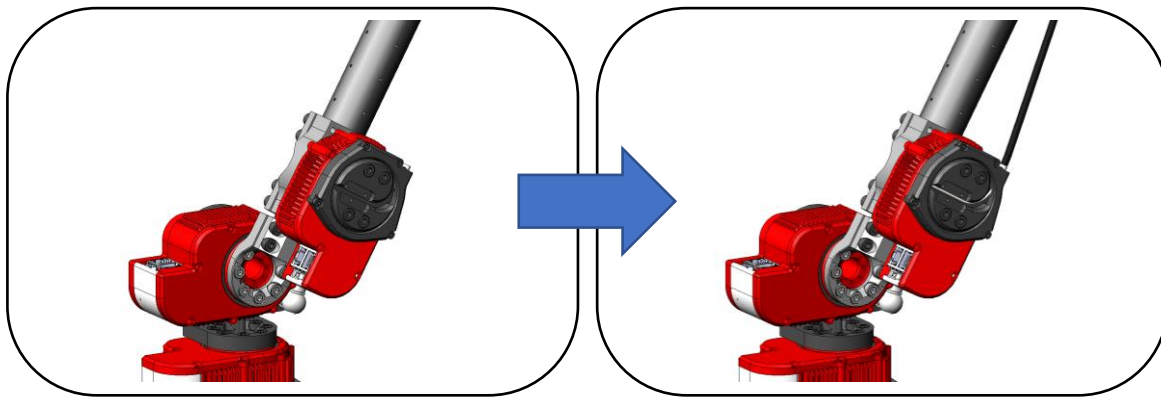
Cable Housing minimum bend radius 25mm

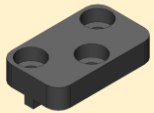
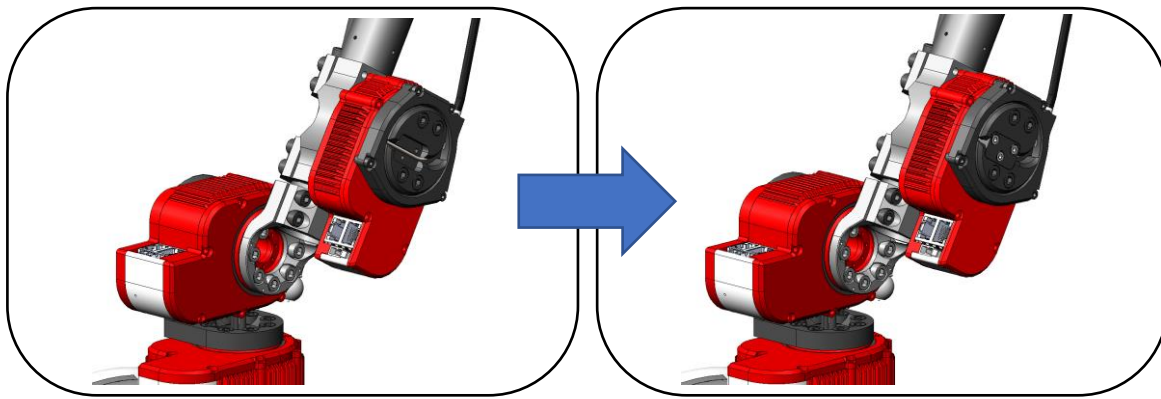




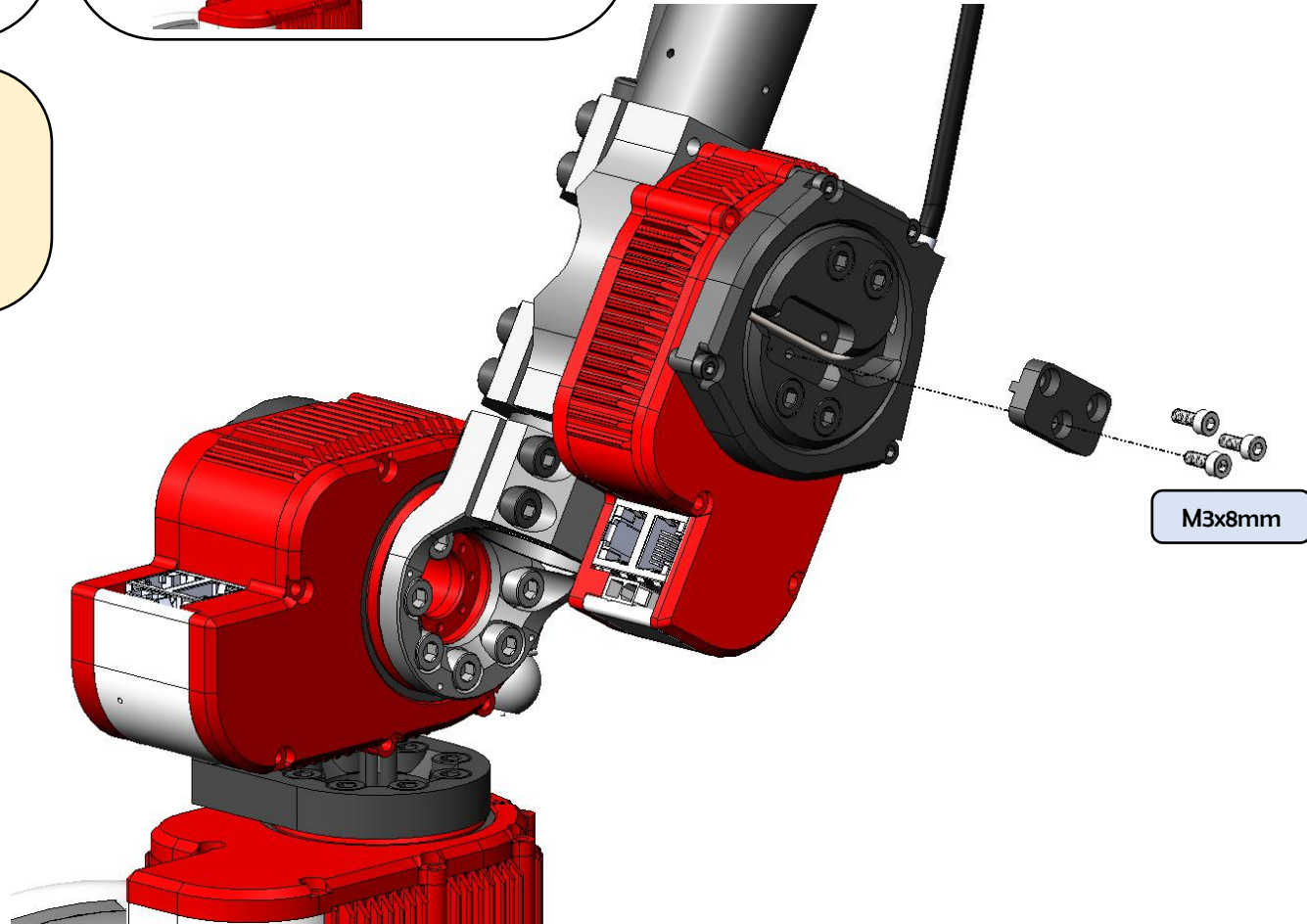
# Gripper Cable Routing



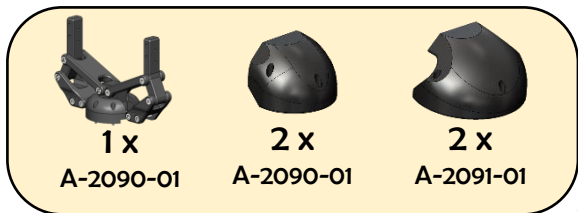
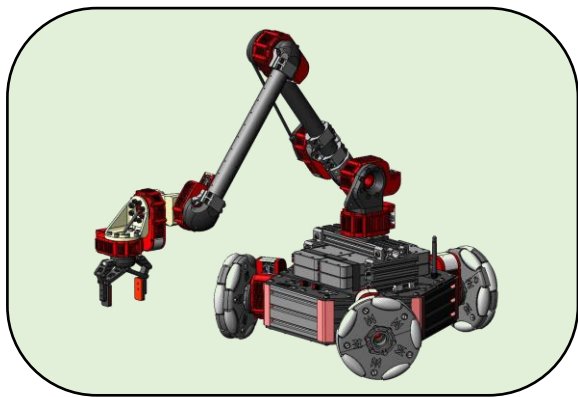




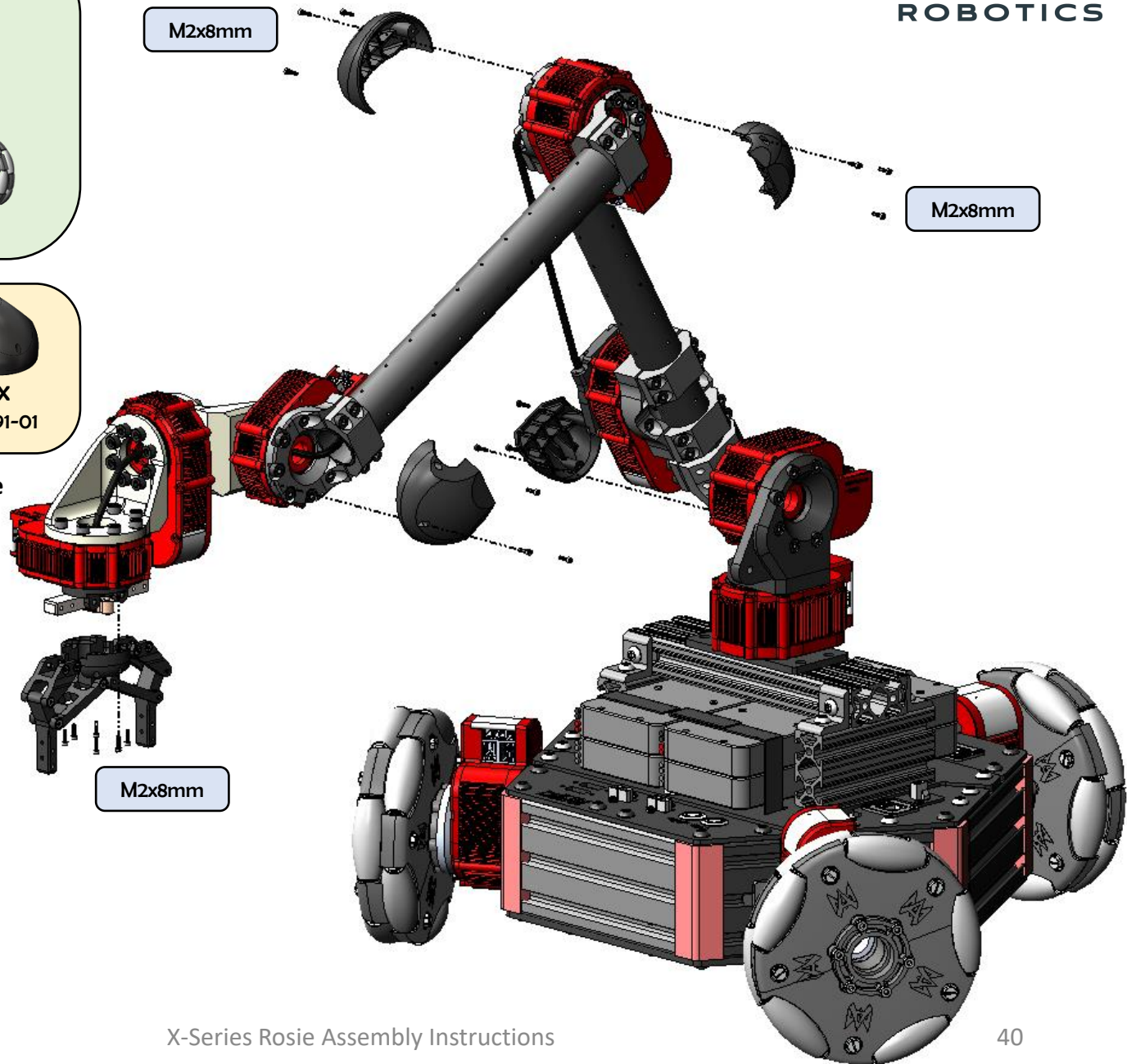
1 x  
PM-2290-01  
Cable Clamp



M3x8mm



Install all cables before attaching covers





# HEBI

## ROBOTICS